

ORALOGIK™

A NEW APPROACH TO COMPLEX ORAL
DRUG DELIVERY PROFILES

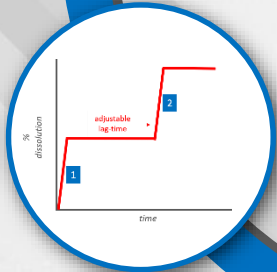
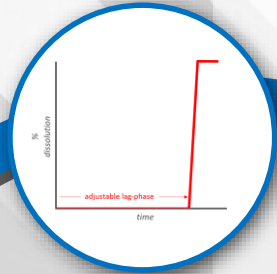
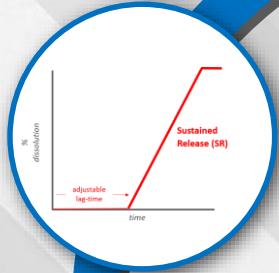
Professor Howard Stevens

Chairman, BDD Pharma



Oralogik™

DRUG DELIVERY PROFILES WHAT IS COMPLEX?



WAYS TO ACHIEVE COMPLEX RELEASE

MULTIPARTICULATES



TABLETS

Rupture

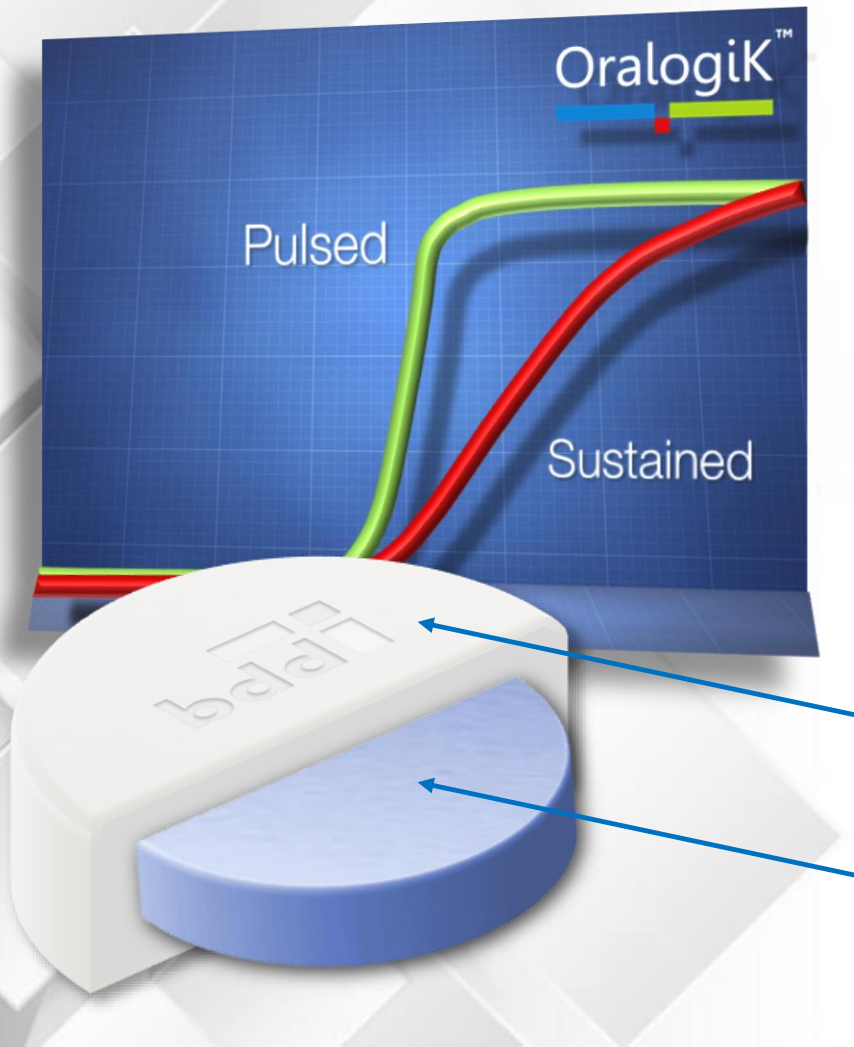


Erosion



COMPLEX RELEASE WITH EROSION

Delivery of a drug at
pre-determined times after dosing



Erodible compression coating that erodes
independently of pH, agitation and foodstuffs (fat)

Core tablet containing drug substance

CONTROL OF EROSION

- The erosion layer is composed of a combination of [wax](#) and [disintegration](#) agent, selected to achieve refined control of erosion rate.
- Erosion is controlled by
 - nature of the wax and disintegrant
 - ratio of the wax to disintegrant
 - processing of wax and disintegrant
 - thickness of the erodible layer



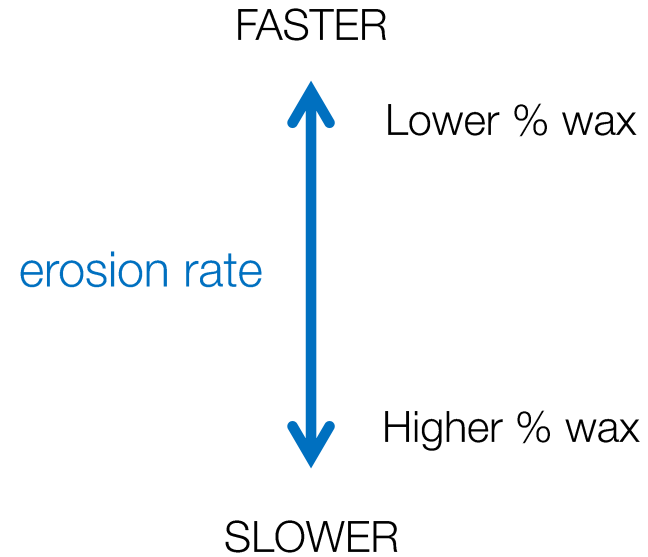
EROSION RATE

eg.

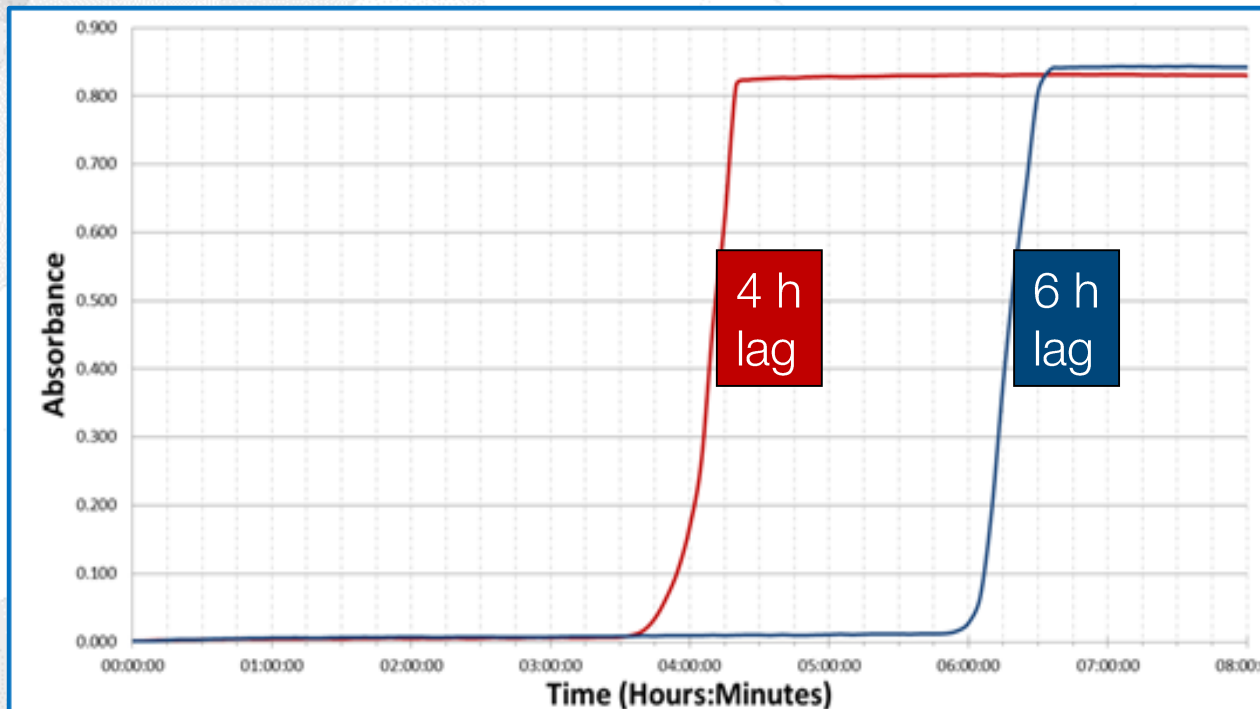
Wax

+

Disintegrant



IN-VITRO DISSOLUTION



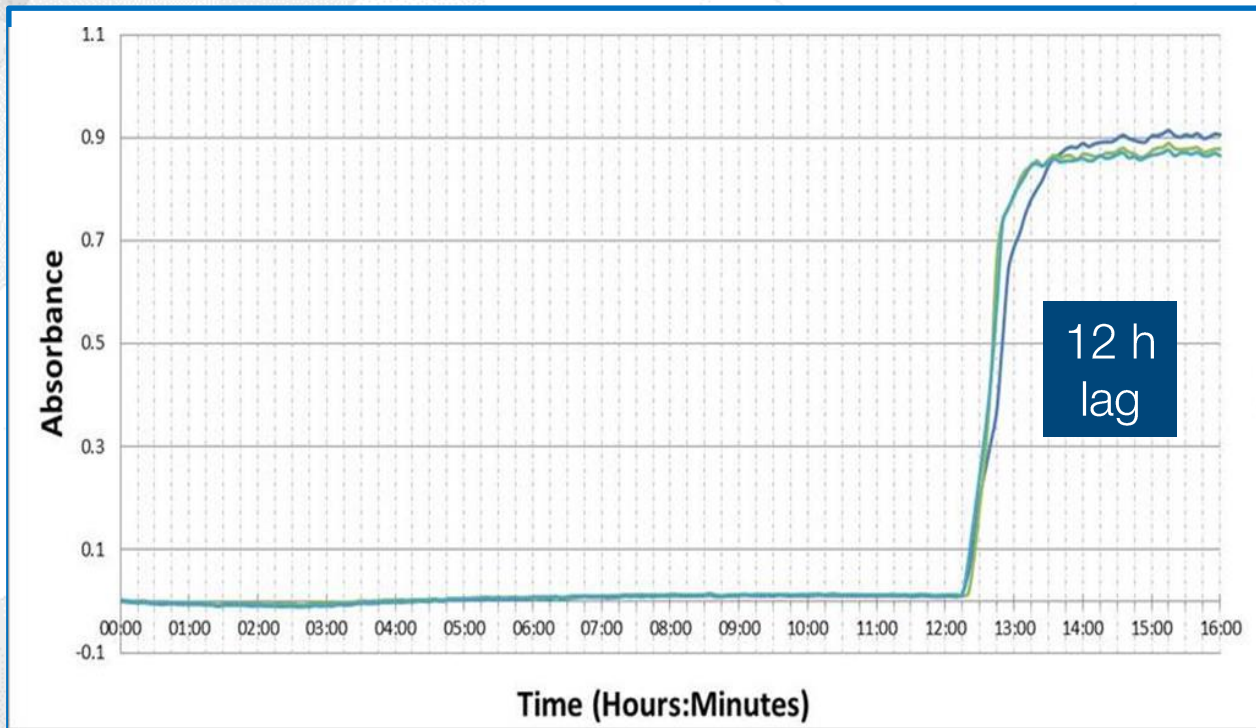
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EFFECT OF BARRIER
LAYER THICKNESS

LAYER THICKNESS



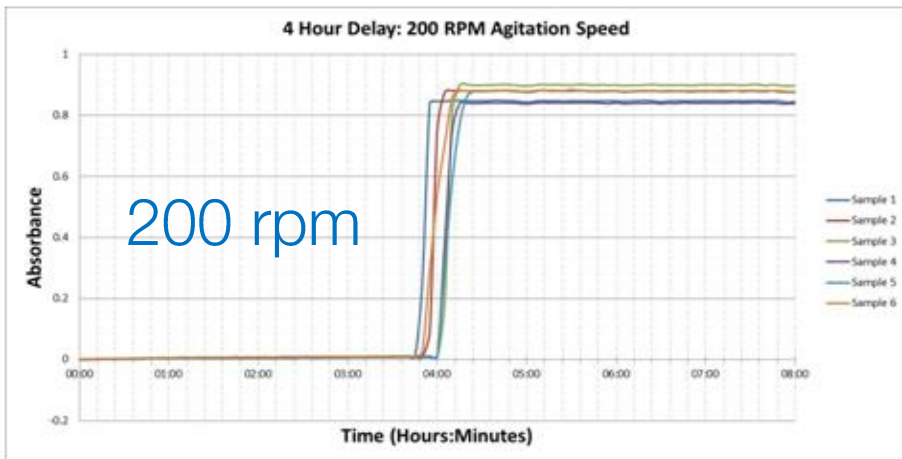
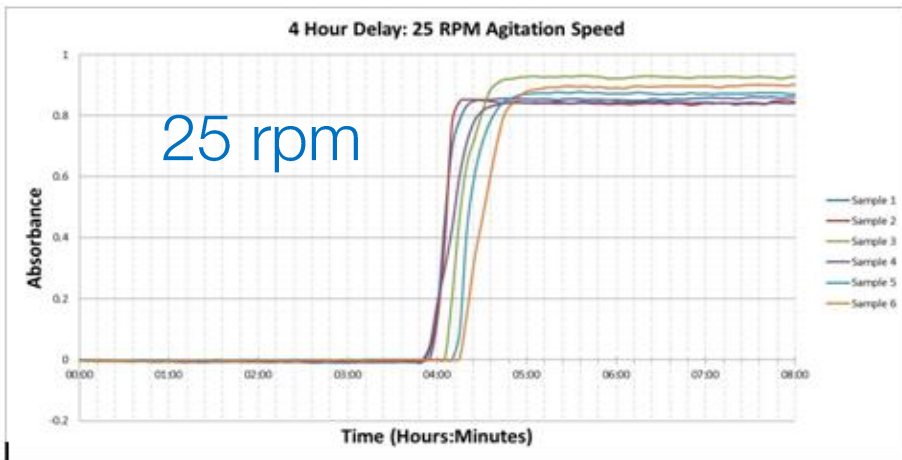
IN-VITRO DISSOLUTION



4 h lag → 12 h lag

wax
content

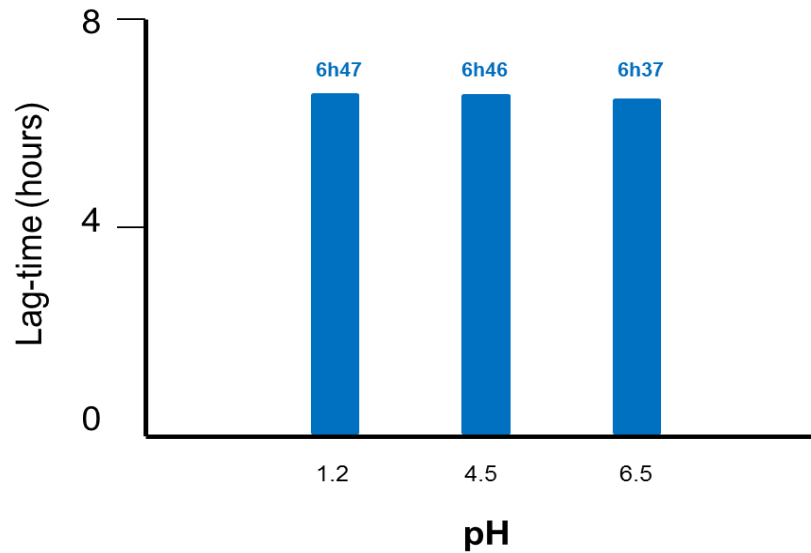
OralogiK™
EFFECT OF
INCREASING WAX
CONTENT



Oralogik™

NO EFFECT OF
VARYING PADDLE
SPEED

Effect of pH of dissolution medium on lag-time



OralogiK™
UNAFECTED
BY pH

COMPARISON OF CONTROLLED TABLET EROSION AND MICROPARTICULATES

MULTI-PARTICULATE SYSTEMS

- Low Drug Loading
- pH Dependant
- Diffusion - Agitation Dependent
- Solvent used in production

OralogiK™

The logo for OralogiK, featuring the text 'OralogiK' in a black, sans-serif font with a trademark symbol. Below the text are three horizontal bars: a blue one on the left, a red one in the middle, and a green one on the right.

- Higher Drug Loading
- pH Independent
- Erosion - Agitation Independent
- Solvent Free

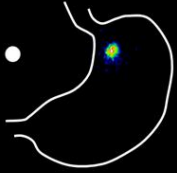
GASTRIC EMPTYING OF MULTIPARTICULATES

Capsule containing microtablets
of which 10 were radiolabelled

- Gastric emptying of pellets is phased
- Potential pharmacokinetic consequences

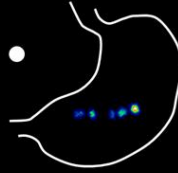
C_{max} ↓

Subject A12



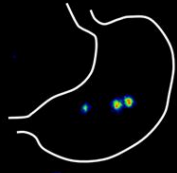
Time post dose 0 min

Subject A12



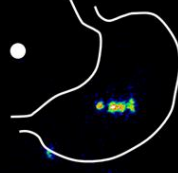
Time post dose 58 min

Subject A12



Time post dose 75 min

Subject A12



Time post dose 118 min



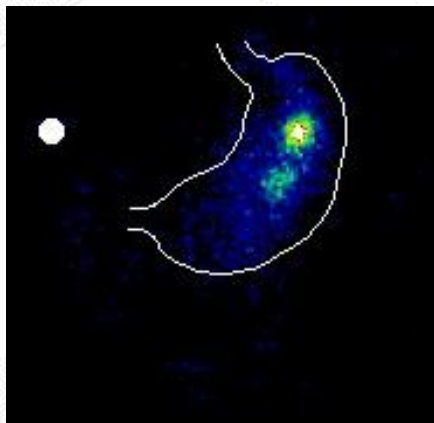
BDD Scintigraphy

VISUALISING COMPLEX RELEASE IN VIVO

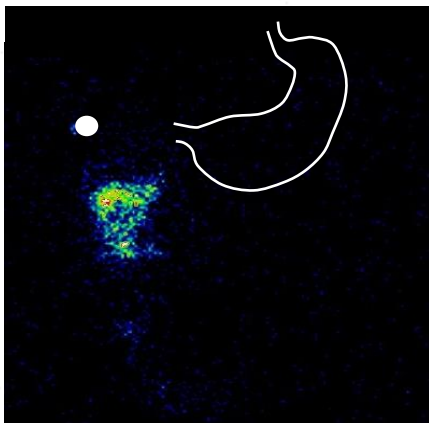


WHAT IS GAMMA SCINTIGRAPHIC IMAGING

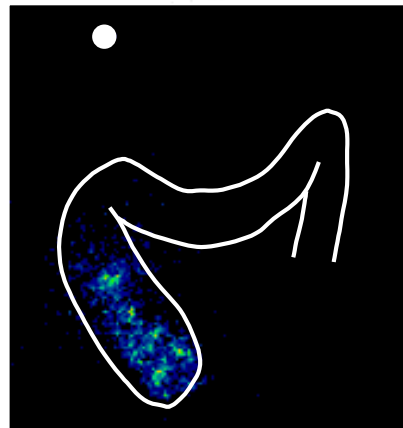
Adding ^{99m}Tc radiolabel enables gamma scintigraphy to follow the *in-vivo* fate of a formulation



Disintegration in
stomach



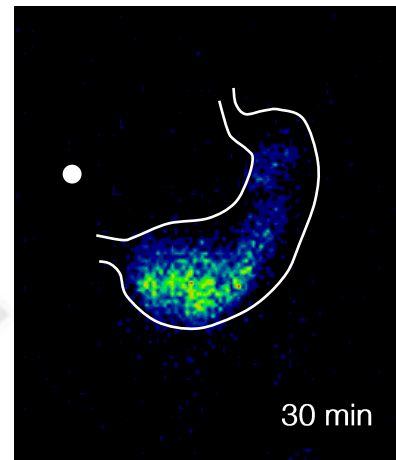
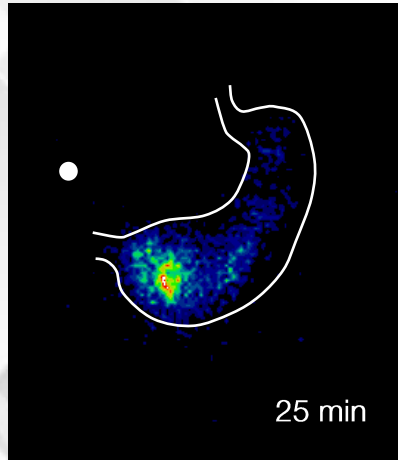
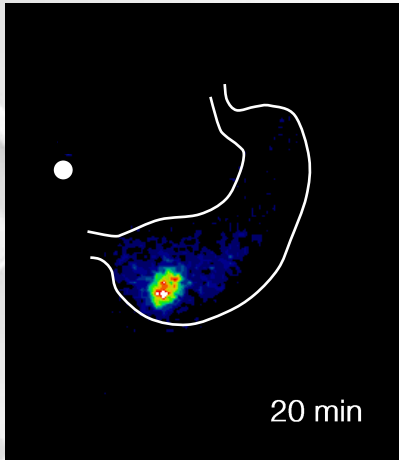
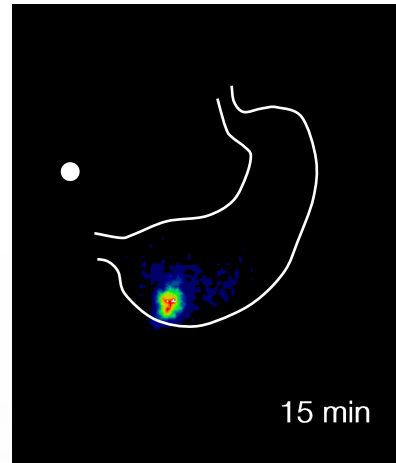
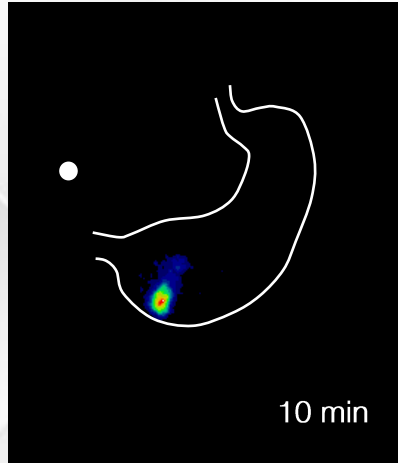
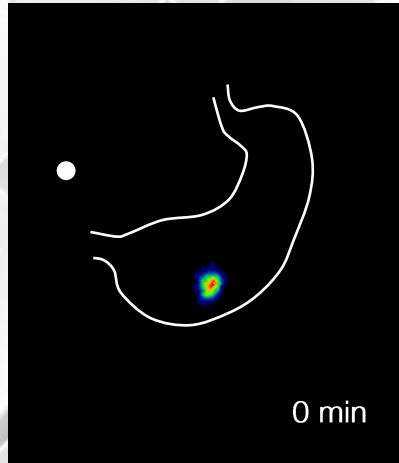
Disintegration in
small intestine



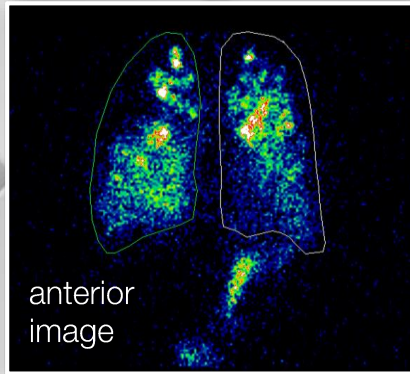
Disintegration in
colon

VISUALISATION OF EROSION IN-VIVO

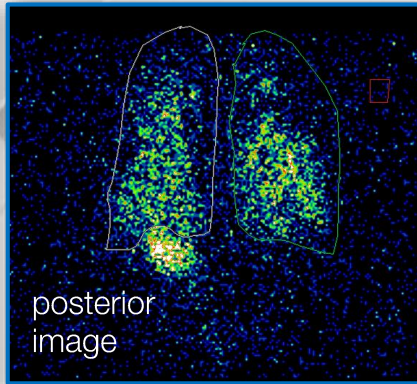
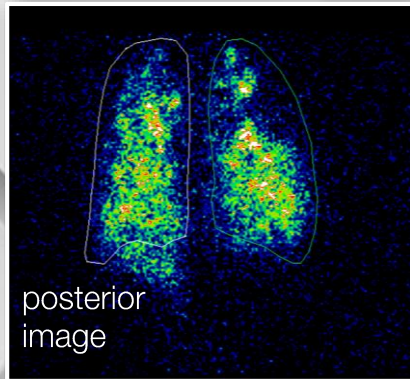
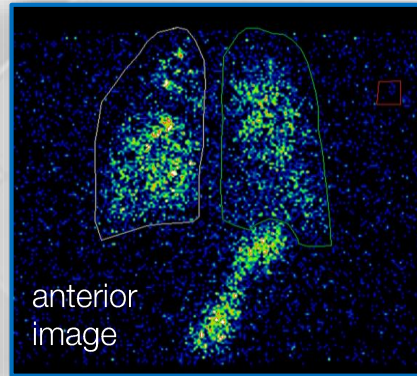
In-vivo erosion kinetics
determined using
gamma-scintigraphy



Dry Powder



Nebulisation



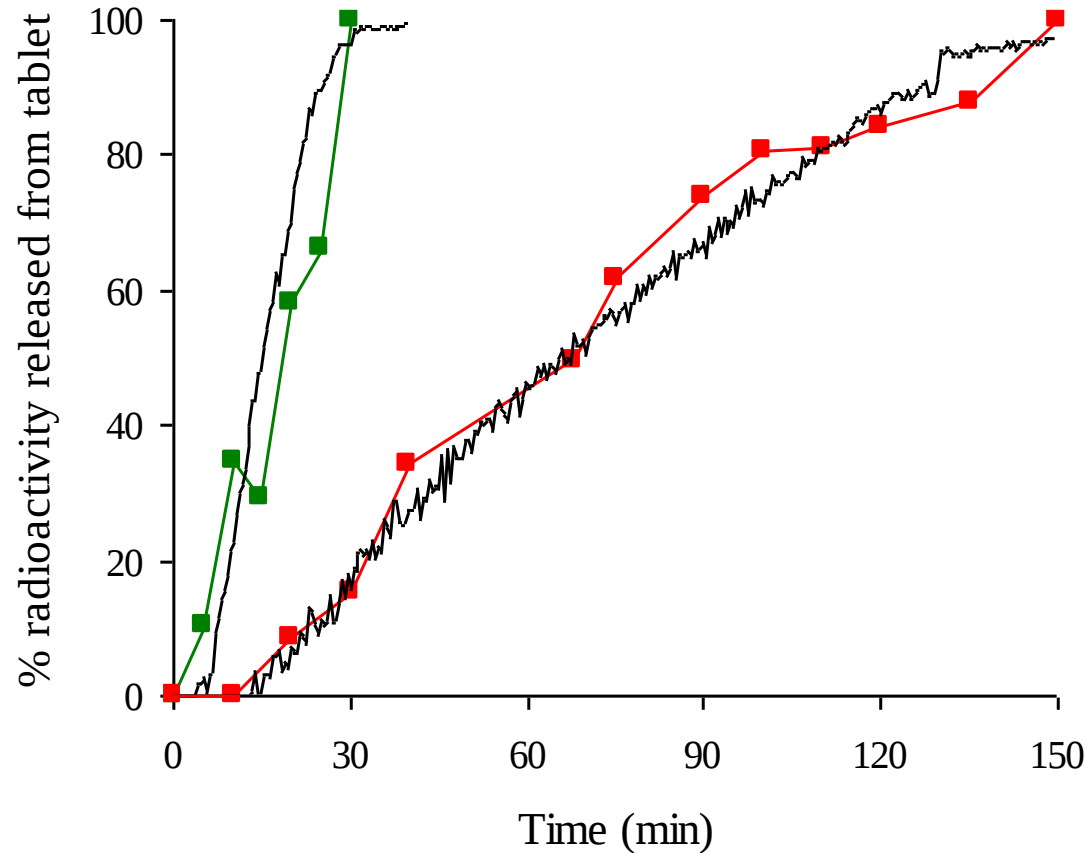
IMAGING THE LUNG

Showing

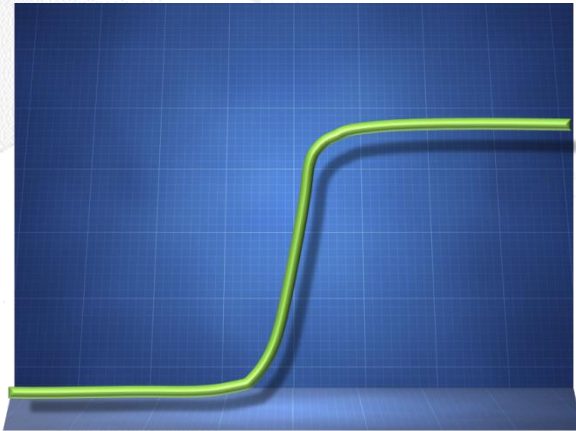
- The performance of devices
- Residence time in the lung
- Lung deposition patterns

QUANTIFICATION OF EROSION BEHAVIOUR IN MAN

In-vitro / *in-vivo*
correlation



EARLY PROOF OF CONCEPT STUDIES



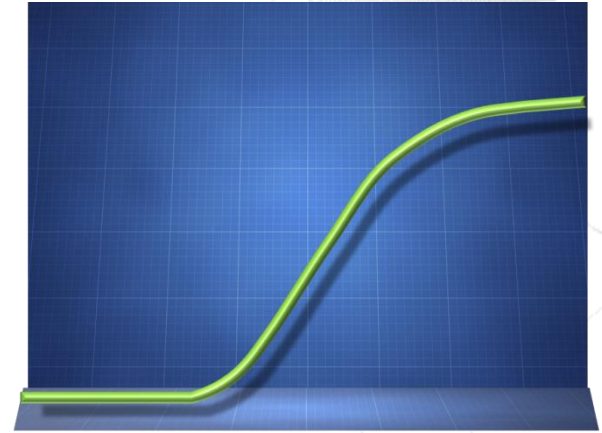
DELAY + PULSE

e.g. Timed delivery of zolpidem for sleep maintenance



IR + DELAY + PULSE

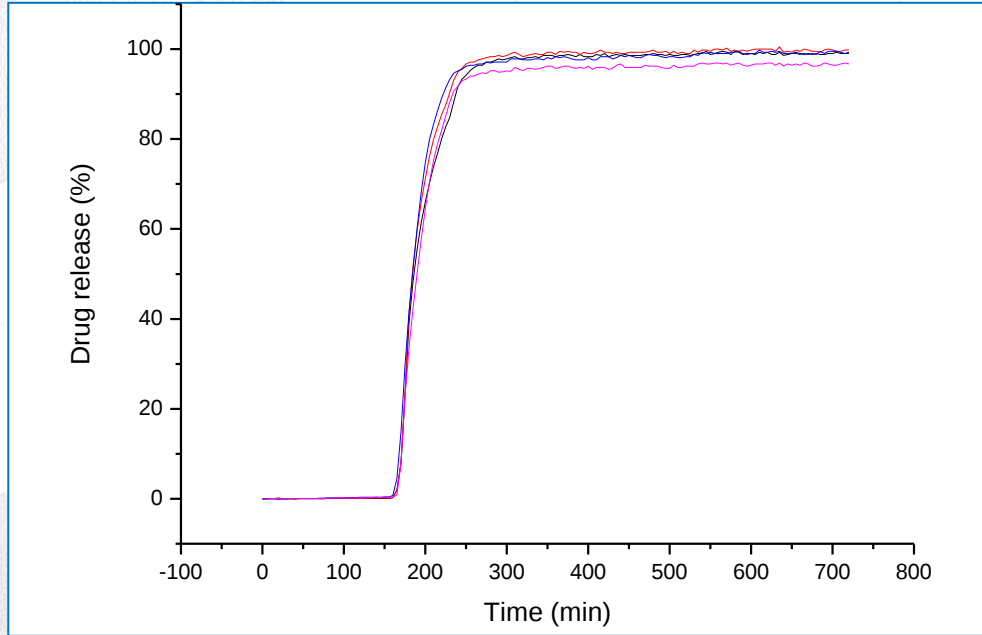
e.g. Conversion of 2x to once-a-day diclofenac treatments



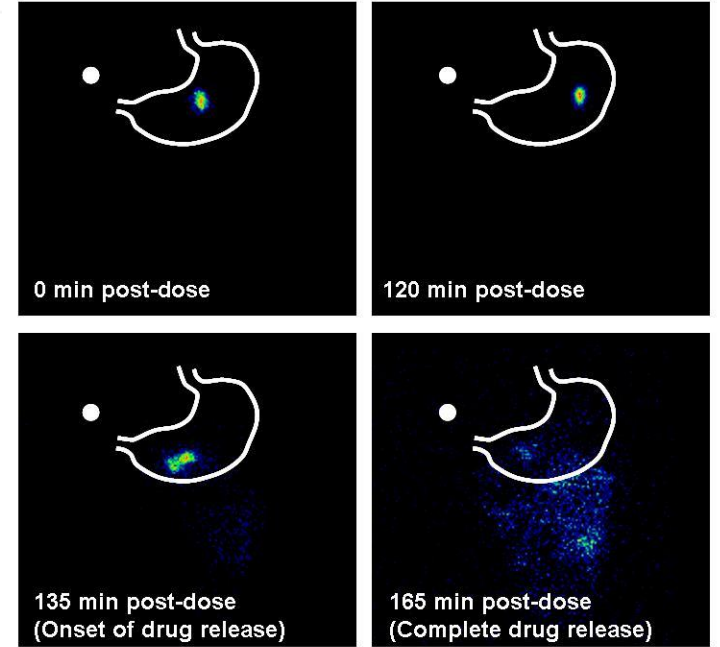
DELAY + SR

e.g. Night-time verapamil for circadian cardiovascular event

2 HR DELAYED RELEASE OF ZOLPIDEM FOR SLEEP MAINTENANCE

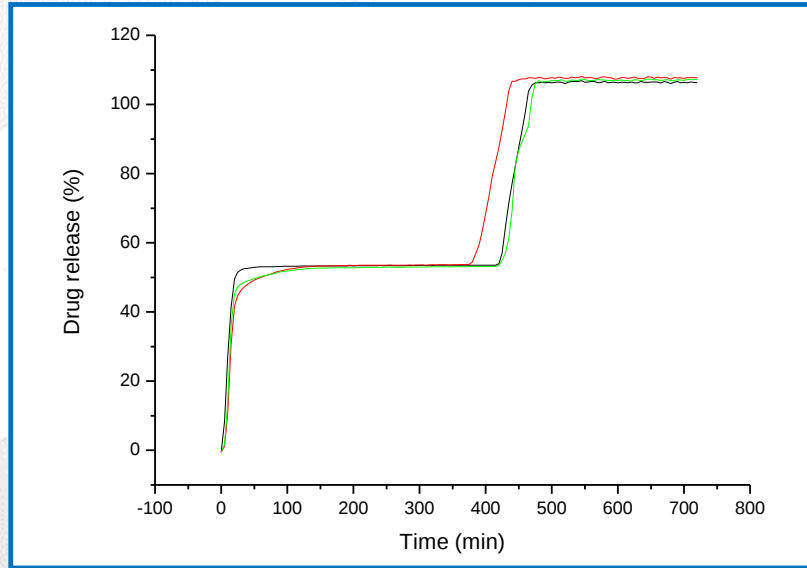


In-vitro dissolution

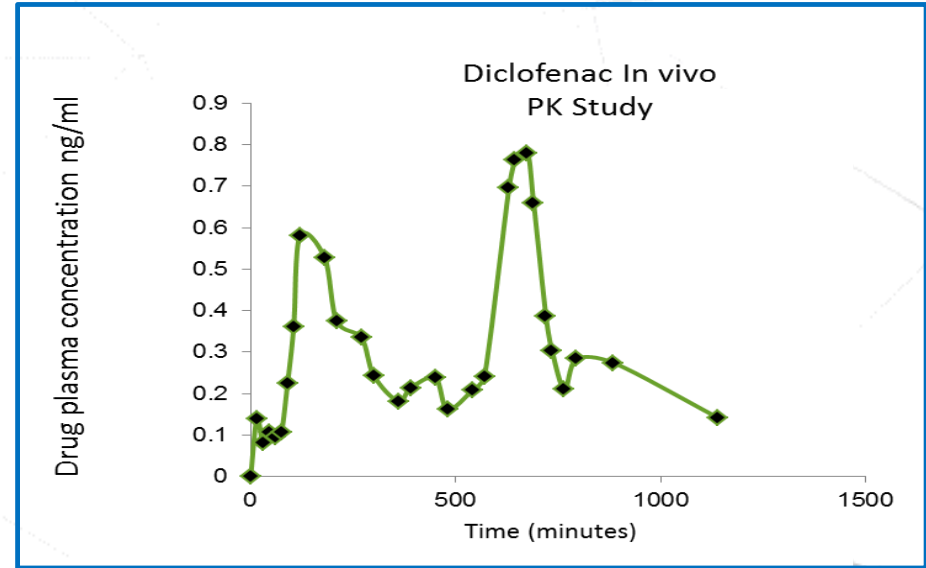


In-vivo release

IMMEDIATE AND DELAYED RELEASE OF DICLOFENAC



In-vitro dissolution



Drug plasma profiles in man

OralogiK™ PATENTS

The OralogiK logo, which consists of a blue horizontal bar followed by a small red square, and then a green horizontal bar.

- 3 patents filed 2010
(granted in USA, EU and in Japan)
- 3 additional patents filed 2014
(in examination)
- Further filings planned for 2018



Oralogik™

INDUSTRIAL PROCESS
DEVELOPMENT

Core Tablet

- Conventional tablet compression technology

Barrier Layer

- HME to prepare mix of wax + disintegrant

Tablet-in-Tablet

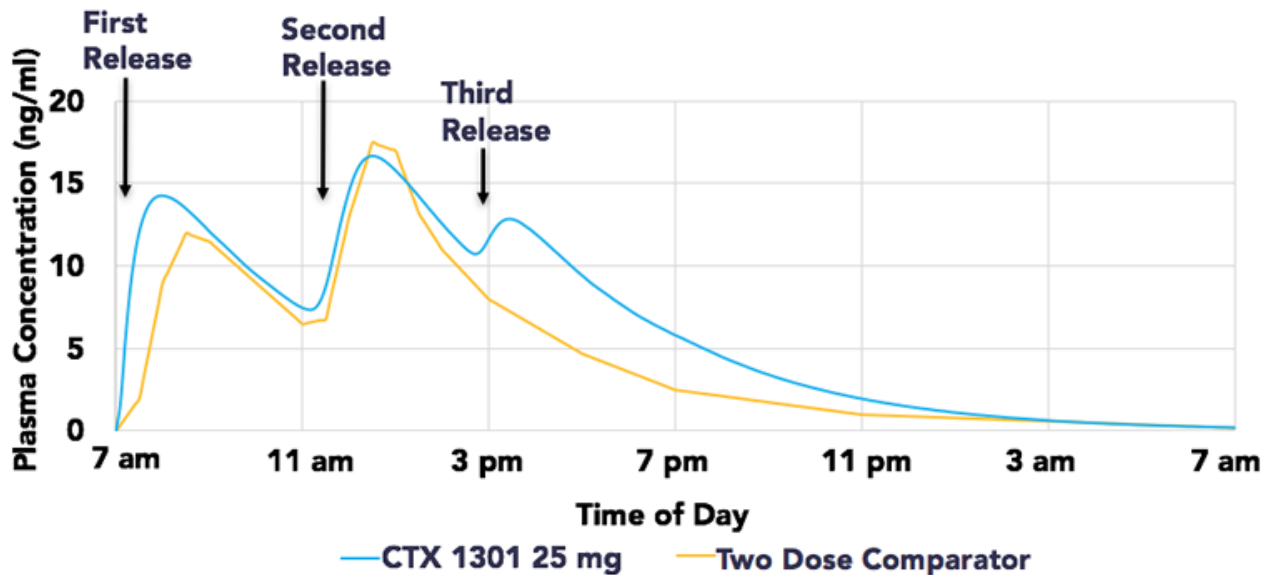
- Conventional Tab-in-Tab compression technology

- Barrier Layer has been successfully scaled up to 60Kg -

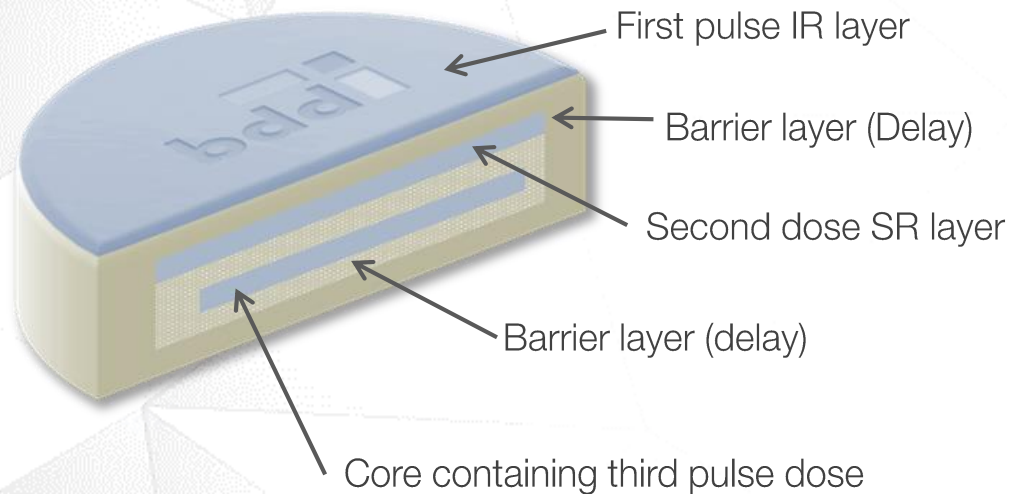


New CVX-Series HATA Triple Layer Press
with custom Core-Tableting System

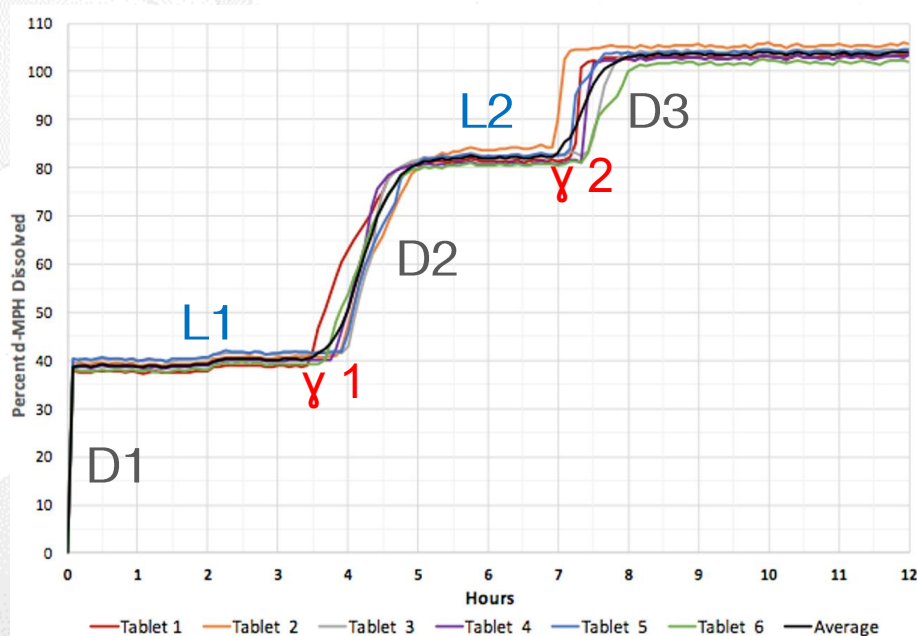
Triphasic Pharmacokinetics to Create Ideal Once-Daily Target Product Profile*



* Simulated PK Data from *in vitro* dissolution data and Target Product Profile (TPP)



Combined **immediate**, **sustained** and **delayed** release



3 drug doses D1 D2 D3

2 lag periods L1 L2

2 sites with scintigraphic radiolabel $\gamma 1$ $\gamma 2$

15 subject, 3-way crossover clinical study

- Arm 1 Focalin XR (reference multiparticulate)
- Arm 2 $\gamma 1$ OralogiK™ tablet
- Arm 3 $\gamma 2$ OralogiK™ tablet

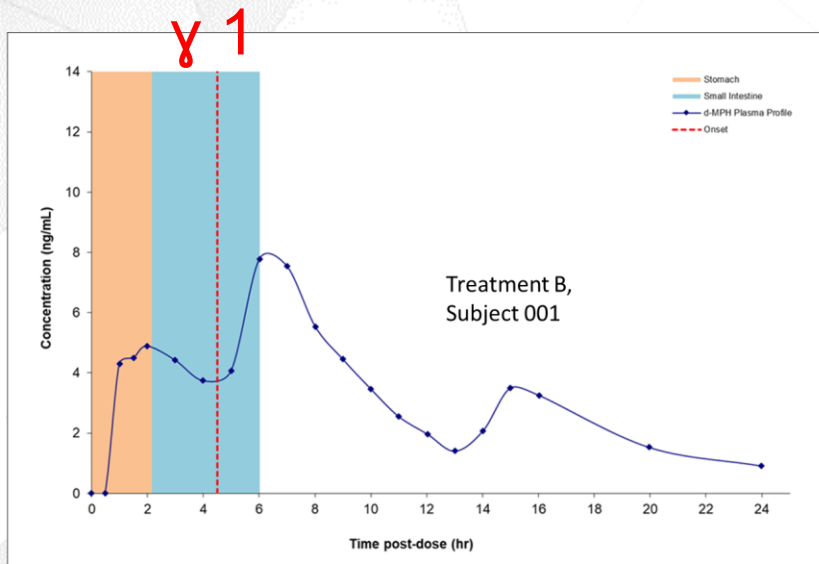


Figure 1. Composite of Treatment B, Subject 001 12.5-mg CTx-1301 d-MPH drug plasma profile with identification of the time/point of radiolabel release from the Second Release Layer

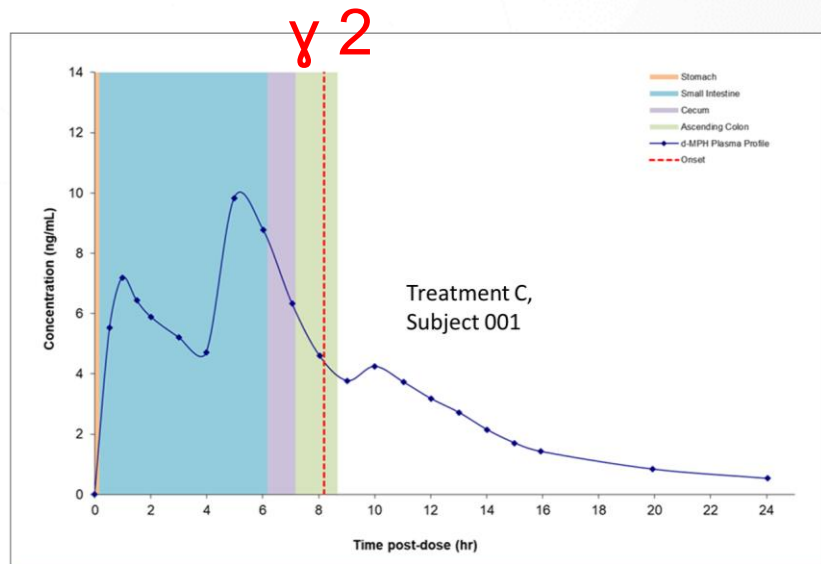
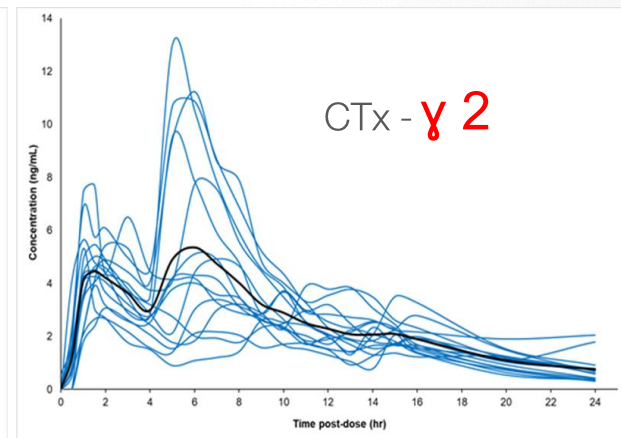
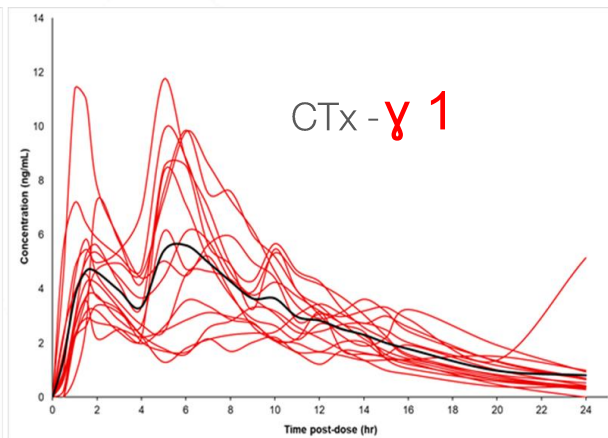
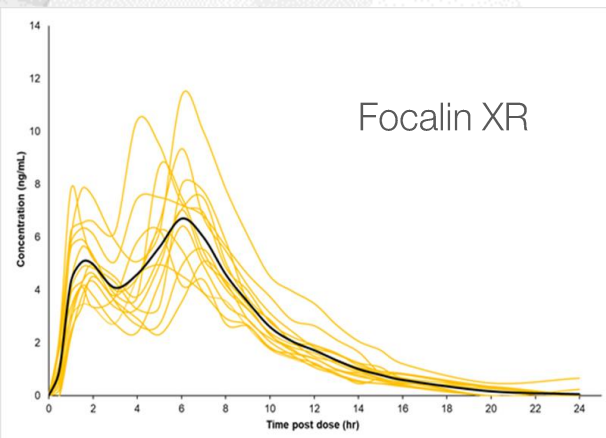


Figure 2. Composite of Treatment C, Subject 001 12.5-mg CTx-1301 d-MPH drug plasma profile with identification of the time/point of radiolabel release from the DR2 layer



OralogiK™ technology successfully delivered a triple dose of dMPH. Release from the 2nd and 3rd peaks resulted in prolonged therapeutic drug levels between 8-24 hours post-dose compared to Focalin XR, confirming that the OralogiK™ based CTx-1301 tablet offers a clinically relevant new treatment option for ADHD patients.

CONCLUSIONS

- Understanding erosion mechanisms in the GI tract enables the design of novel complex oral drug delivery profiles.
- Incorporating delay periods into drug release provides opportunities for design of complex bi- and tri-phasic release profiles from a single tablet.
- Such profiles permit opportunities for unique combinations of drugs released at different time points



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