



Process Capabilities & Capacities

INCOMING:

	I.D.	O.D.	WEIGHT	GAUGE	WIDTH
LINE	MIN/MAX	MIN/MAX	MAX	MIN/MAX	MIN/MAX
PICKLE	18"/33.5"	32"/75"	60,000 A	.060/.500 D	18"/72" E
SLITTER	20"/28"	38"/72"	50,000	.050/.250	8"/62" F
GALV	18"/24"	38"/72"	50,000	.060/.250 B	24"/48" C

EXIT:

	MAX S/U	I.D.	O.D.
LINE	WIDTH	MIN/MAX	MIN/MAX
Pickle	72"	24"	38"/75"
Slitter	60" G	20"/24"	38"/72"
Galv	N/A	24"	38"/72"

A= MUST BE CUT ½ TO GALV/SLIT

B= 30" MAX FOR .250"

C= .180 MAX FOR 48" MILL EDGE (48" MAX TO GALV. UNLESS APPROVED)

D= 48" MAX FOR .500

E= 72" MAX FOR .375

F= MIN TOL

UP TO 36" – UNDER .230 = +/- .005"

UP TO 36" – OVER .230 = +/- .010"

36" TO 60" ALL GAUGES = +/- 1/32"

G= MIN SLIT WIDTH ¾"

MAX ROCKWELL 95Rb

Please inquire if material and/or request are outside above ranges.