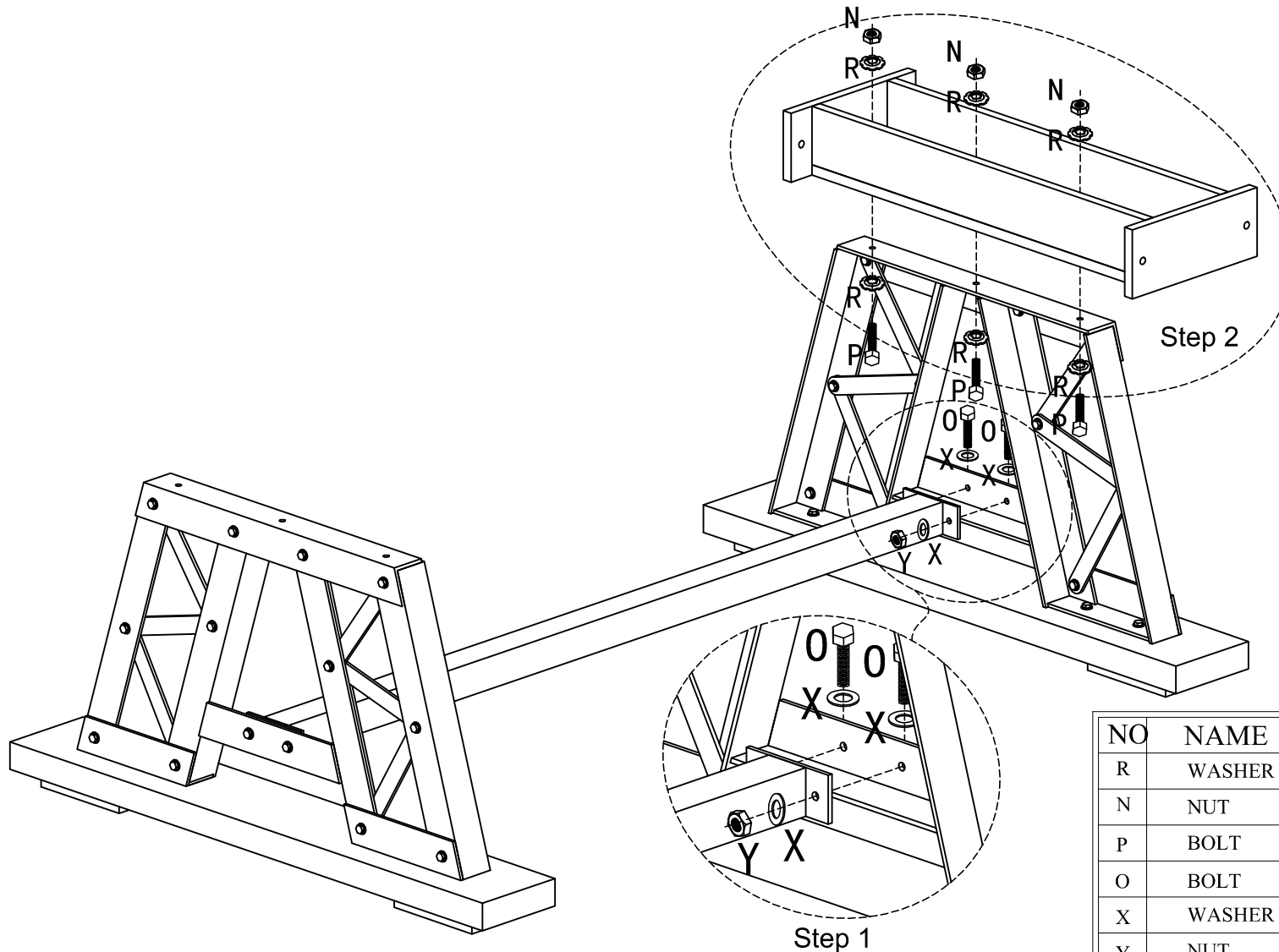








AMERICAN HERITAGE-AMBASSADOR 8' BT

ASSEMBLY INSTRUCTION

Step 1: Attach the metal runner to each metal leg using Washer (X), Bolt (O), and Nut (Y).

Step 2: Attach the beam box to each metal leg using Washer (R), Bolt (P) and Nut (N).

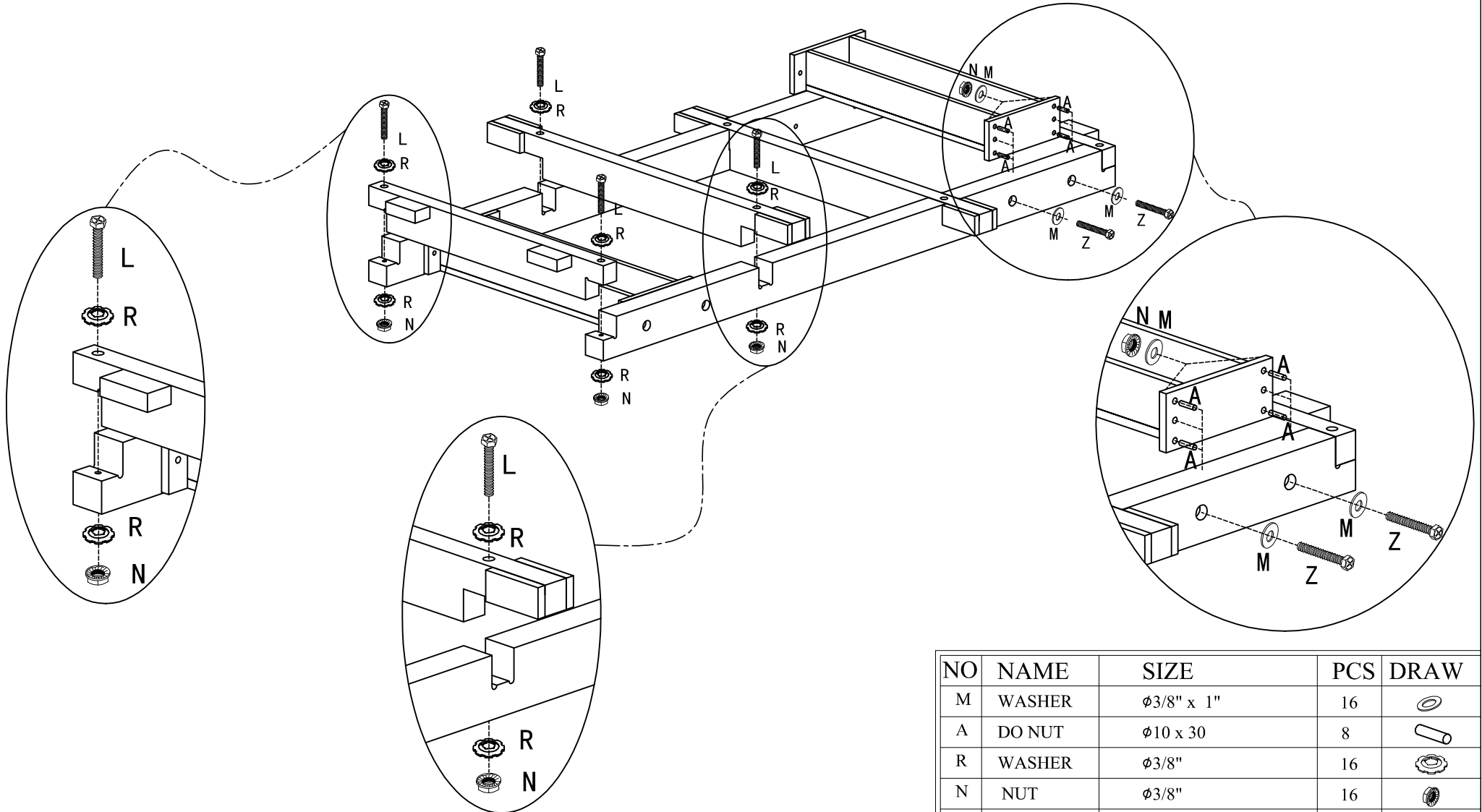








NO	NAME	SIZE	PCS	DRAW
R	WASHER	ø3/8"	12	
N	NUT	ø3/8"	6	
P	BOLT	ø3/8" x 2"	6	
O	BOLT	ø1/2" x 1-1/2"	4	
X	WASHER	ø1/2" x 1"	4	
Y	NUT	ø1/2"	4	

AMERICAN HERITAGE-AMBASSADOR 8' BT

ASSEMBLY INSTRUCTION

Step 3: Assemble the entire beam structure using Washer (C), Washer (R), Do nut (A), Nut (D), and Bolts (L)



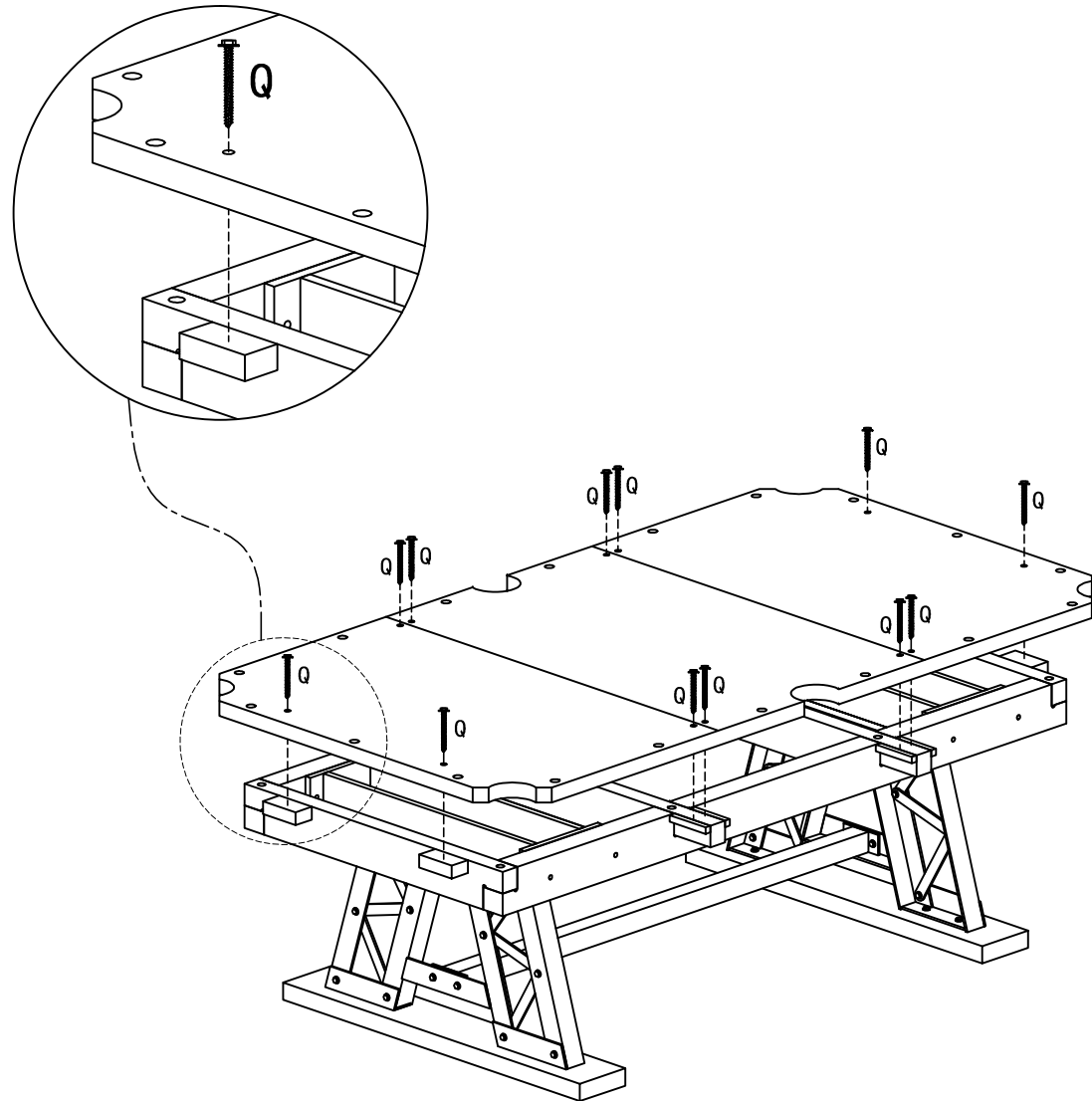
NO	NAME	SIZE	PCS	DRAW
M	WASHER	$\phi 3/8"$ x 1"	16	
A	DO NUT	$\phi 10$ x 30	8	
R	WASHER	$\phi 3/8"$	16	
N	NUT	$\phi 3/8"$	16	
L	BOLT	$\phi 3/8"$ x 5"	12	
Z	BOLT	$\phi 3/8"$ x 4 1/4"	4	


AMERICAN HERITAGE-AMBASSADOR 8' BT ASSEMBLY INSTRUCTION

Step 4: Locate the center piece of framed slate and position it on the cross beam assembly so that it is centered to both the length and width of the assembly (you must be very accurate with placement). Pre-drill a hole through the slate screw hole using a 3/16" drill bit. Vacuum out debris and secure using slate screws (Q). Continue with same process with both outside sections of slate.

Step 4B: With a level or straight edge, be sure that the slate seams are flat and level. If adjustments need to be made, loosen slate screws and place a shim(s) in area that needs adjustment. Tighten screws and check for levelness. Use Bee's Wax or similar to fuse the seams of the slate together.

Step 5: Remove any wax, dust and debris from the slate surface to prep it for the bedcloth. Layout bedcloth centering it over the slate surface. Starting at one end, staple cloth to slate framing working from center out toward the pockets stretch cloth toward pockets. Go to opposite end of table and repeat process but pull the cloth tight while stapling. Repeat on long sides working from center between center pocket and end pocket stretching cloth toward the pockets as you staple. Once cloth is completely stapled, cut pocket openings by cutting small vertical incisions in cloth to relax the fabric so it can be stretched and stapled around opening. Finally, make "X" style slits in cloth where rail bolts will go through the slate holes (see photo).



NO	NAME	SIZE	PCS	DRAW
Q	SCREW	ϕ 1/4" X 2-1/2"	12	

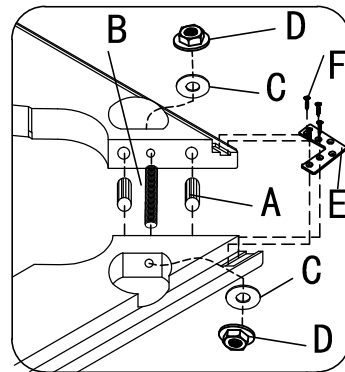
AMERICAN HERITAGE-AMBASSADOR 8' BT

ASSEMBLY INSTRUCTION

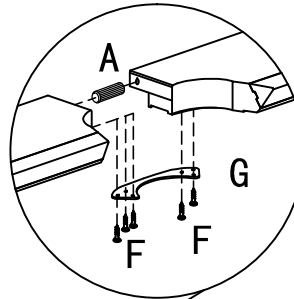
Step 6: Assemble the blinds completely using Dowel (A), Washer (J) and Bolt (I).

Step 7: Assemble the top rails completely using Dowels (A), Washer (C), Nut (D) and Threaded Rod (B) for the corner pockets and Screws (F) for the side pockets.

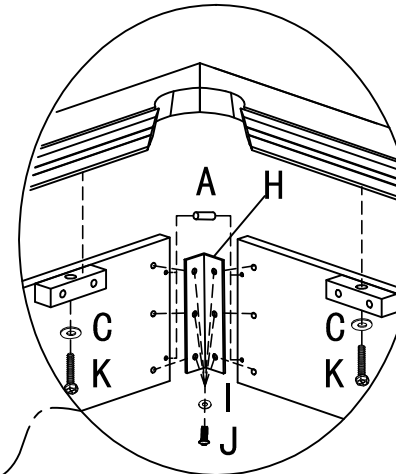
Step 8: Attach the top rail assembly to the blind assembly using Washer (C) and Bolt (K).



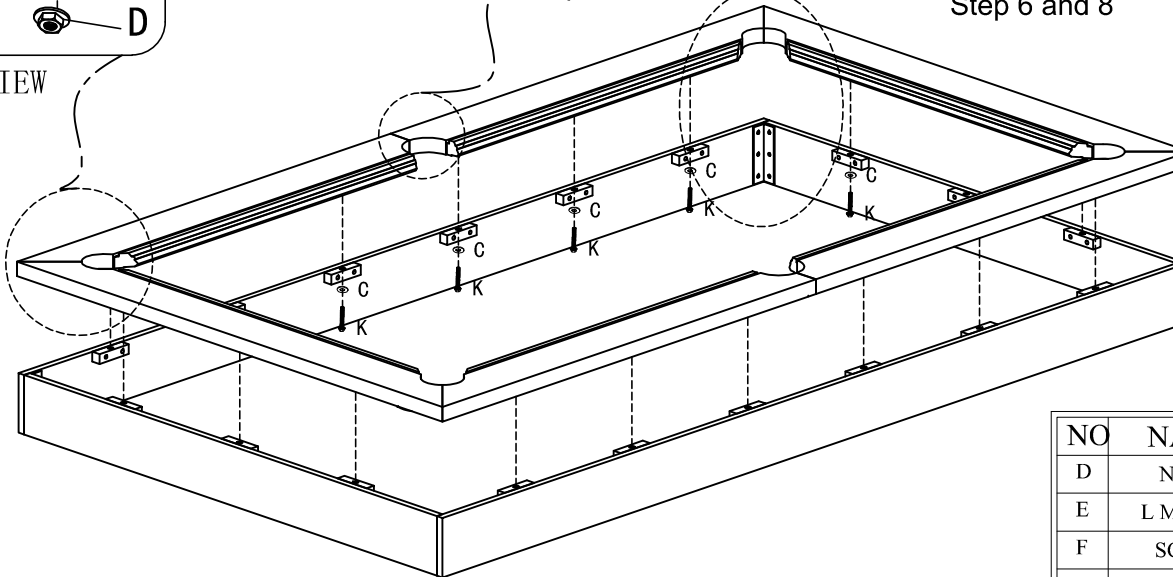
BOTTOM VIEW
Step 7



Step 7



Step 6 and 8



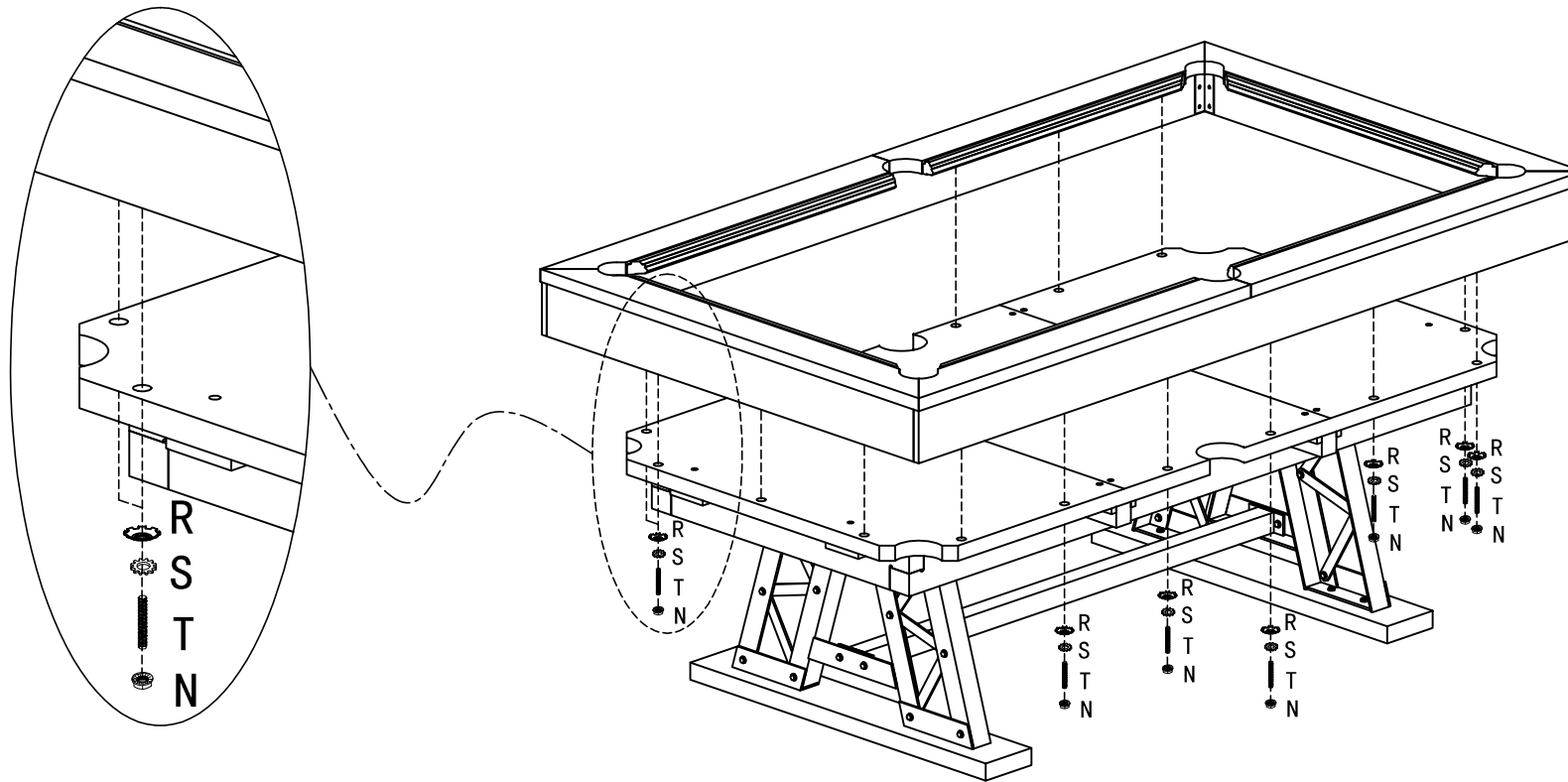
NO	NAME	SIZE	PCS	DRAW
D	NUT	ϕ5/16"	8	
E	L METAL	3"X3"X1/8"	4	
F	SCREW	#8X1/2"	36	
G	METAL	8-7/8"X2-5/8"X1/8"	2	
H	L METAL	5-7/8"X1-1/2"X1-1/2"	4	
I	WASHER	ϕ1/4"Xϕ5/8"	24	
J	BOLT	ϕ1/4"X5/8"	24	
K	BOLT	ϕ5/16"X2"	18	





NO	NAME	SIZE	PCS	DRAW
A	DOWEL	ϕ10mmX30mm	18	
B	THREADED ROD	ϕ5/16"X3"	4	
C	WASHER	ϕ5/16"X3/4"X2mm	26	

AMERICAN HERITAGE-AMBASSADOR 8' BT

ASSEMBLY INSTRUCTION

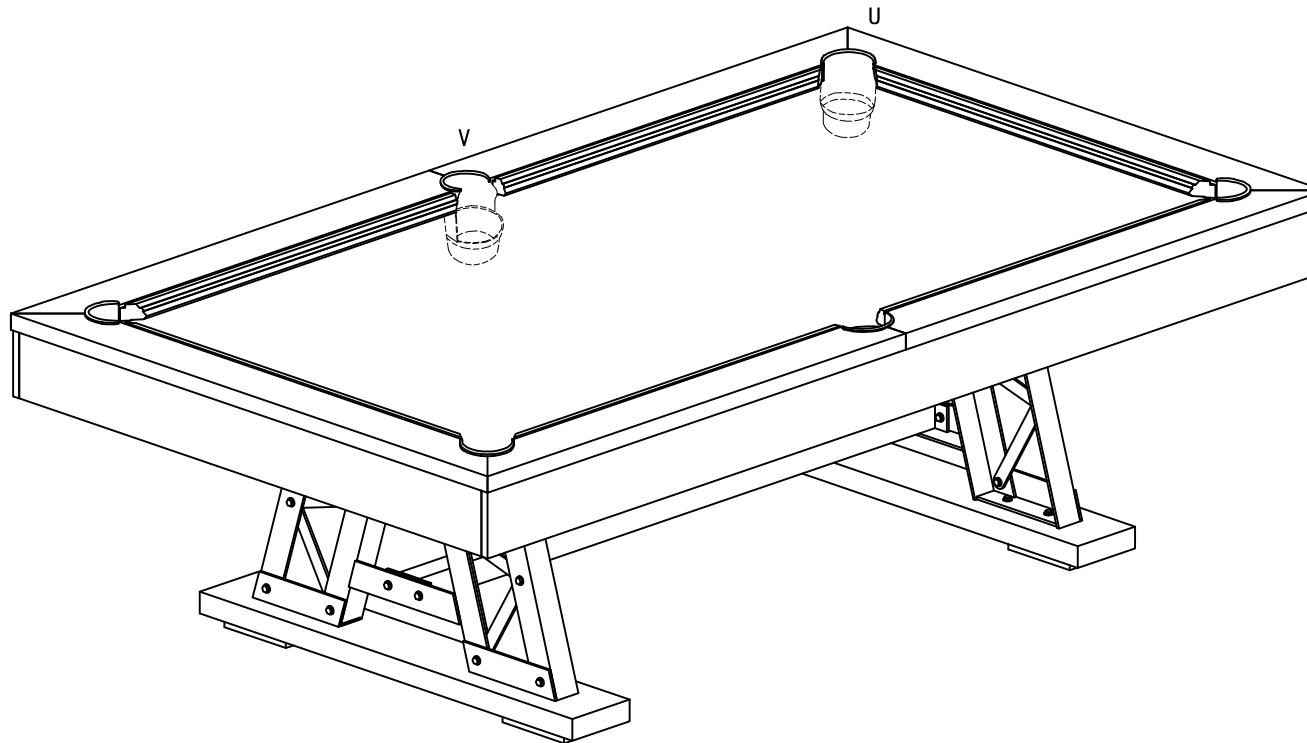
Step 9: Attach rail/blind assemblies to the slate using Dome Washer (R), Star Washer (S), Threaded Rod (T), and Nut (N).






NO	NAME	SIZE	PCS	DRAW
N	NUT	ϕ3/8"	18	
R	DOME WASHER	ϕ3/8"	18	
S	STAR WASHER	ϕ3/8"	18	
T	THREADED ROD	ϕ3/8"X3"	18	

AMERICAN HERITAGE-AMBASSADOR 8' BT ASSEMBLY INSTRUCTION

Step 10: NOTE: the side pockets and corner pockets ARE different and will only work correctly one way. To install the pockets, squeeze the top of the pocket and bring it up through the pocket opening from the bottom. Be sure not to push back the pockets so they are flush against the rail; the first priority is to ensure they line up with the felt near the playing surface. Peel back the paper to reveal the sticky side of the velcro on the backside of the Pocket to secure the Pocket to the Rail.



NO	NAME	SIZE	PCS	DRAW
U	CORNER POCKET		4	
V	CENTER POCKET		2	