

## COLOR CHANGE LEGEND



# GRAVURE WATERBASED FLEXO DOUBLE-HIT WATERBASED FLEXO

Temperature profiles available currently are 12°C in the H05 formulation.  
Anything outside of these temperatures will be considered a custom ink and will require an additional R&D fee.

## COLD ACTIVATED COLORS



**Blue:** PMS 2718



**Denim:** PMS 2142



**Bluejay:** PMS 2389



**Sky Blue:** PMS 7702



**Aqua:** PMS 326



**Seafoam:** PMS 3258



**Pistachio:** PMS 2262



**Green:** PMS 7494



**Fern Green:** PMS 2407



**Sage:** PMS 453



**Canary:** PMS Yellow 0131



**Goldenrod:** PMS 149



**Peach:** PMS 1555



**Cantaloupe:** PMS 1625



**Salmon:** PMS 2339



**Orange:** PMS 170



**Flamingo:** PMS 1775



**Strawberry:** PMS 190



**Magenta:** PMS 2375



**Raspberry:** PMS 2045



**Radiant Orchid:**  
PMS 528



**Lilac:** PMS 2074



**Heather:** PMS 2079



**Grape:** PMS 2095



**Purple:** PMS 2577



**Indigo:** PMS 7452



**Cornflower:** PMS 2170



**Cerulean:** PMS 2206



**Charcoal:** PMS 424



**Mocha:** PMS 4725



**Sephia:** PMS 4735

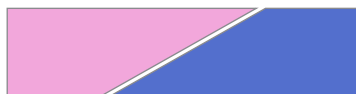
## COLOR TO COLOR INKS



**Yellow to Orange:**  
PMS 379 / PMS 7606



**Yellow to Green:**  
PMS 2296 / PMS 2270



**Pink to Purple:**  
PMS 236 / PMS 2366

