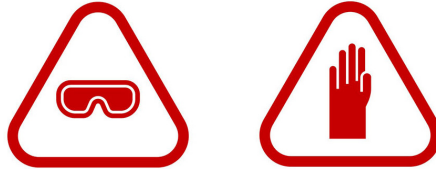


# SAFE WORK PROCEDURE

Personal Protective Equipment that **MUST** be worn when working with a Gizmo 3D printer includes:



## Pre-operational Safety Checklist:

- ✓ Bend your knees when lifting or moving the printer to avoid an injury if it's heavy.
- ✓ The work area should be clean and free of rubbish and other obstacles.
- ✓ Ensure you have had instruction and training to use the equipment correctly and safely.
- ✓ Put a sign up on the wall that warns people passing by the machine not to touch the resin or uncured/wet resin prints.
- ✓ Always read the latest Material Safety Data Sheet (MSDS) of the resin you will be using before using it.
- ✓ Set up an eyewash station and ensure anyone using the machine knows where it is.

## Operating Safety Precautions Checklist:

- ✓ Use in a well-ventilated area.
- ✓ Wash hands thoroughly after handling.
- ✓ Use UV resistant safety glasses when working with the machine and resin to avoid UV exposure and resin splash to your eyes.
- ✓ Never touch the electronics of the machine.
- ✓ Do not place fingers or tools inside the printer while parts are building.
- ✓ Wipe up any spilled resin right away to avoid slipping.
- ✓ Take care when working with sharp tools to take prints off of the build plate or removing supports.
- ✓ Do not dispose of resin the sink/drain.
- ✓ Wear gloves if you should ever need to handle wet resin prints or touch wet resin.

Safe work procedure approved by:

\_\_\_\_\_  
Manager's name

\_\_\_\_\_  
Manager's signature

\_\_\_\_\_  
Date: