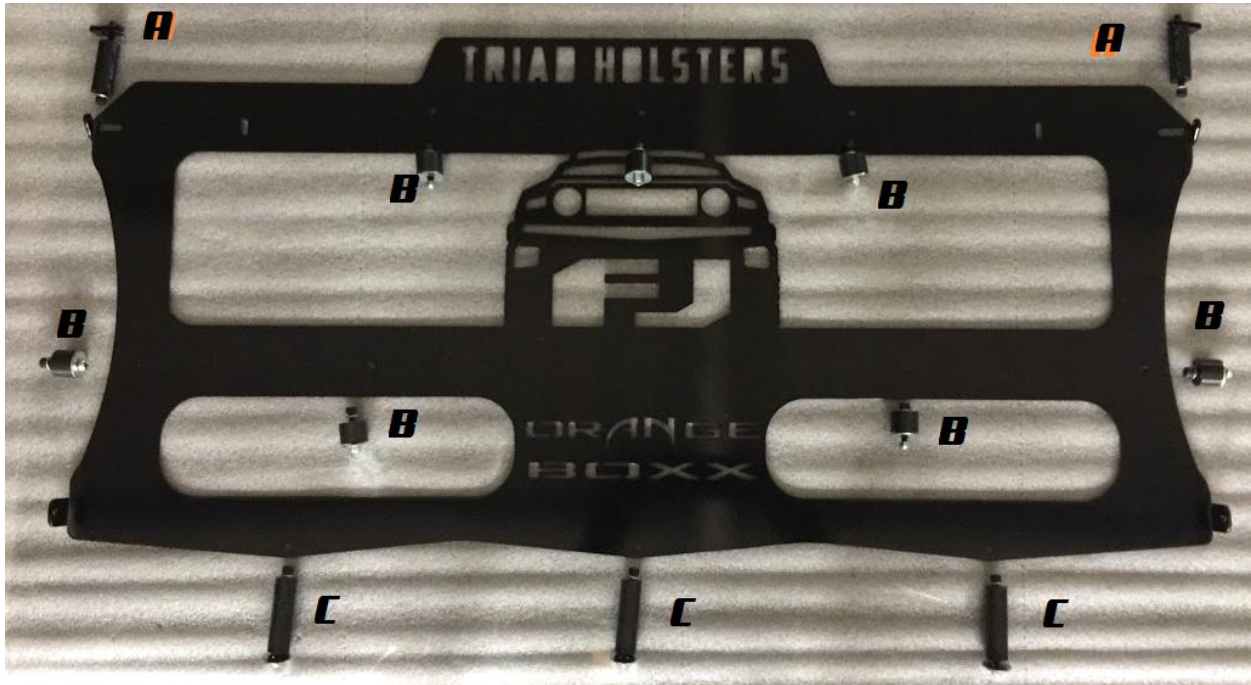




Full rear door fold down & Full rear door flat Install instructions

- A. Remove the 2 upper door panel covers.
- B. Remove strut covers from upper door panel
- C. Remove 10MM screws from upper door panel
- D. Remove Rear door panel from door .Start at top in corners where door strut covers were. Gently pull from corners out. Move around bottom of door panel. You will need to have to glass open on rear door for the panel to come completely off.
- E. Remove plastic nuts : 1 each in upper corners of door right below glass struts. Use supplied Metal (A)clips slip them over the hole with threads facing towards glass.
- F. Using 1.875 (A) inch supplied stand offs. Use waster and 2.5 inch 1/4-20 Bolts to place PSD onto door panel. This will help to align PSD to door panel. Fig A and B
- G. Place the other side of Rear PSD in place with a like hardware supplied.
- H. Using a .750 (B) spacer provided. Use a .250 (1/4) drill bit and mark through the hole on rear PSD through the spacer and mark rear door panel Mark door panel.
- I. If you have drilled with-in 1 inch of a door panel rib. you need to smooth this off with door panel. Upper foam will have to be cleared for nut and washer.
- J. Mount PSD to door panel. Use 2.5 inch 1/4-20 Bolts . In this order.(B) 1.375 bolt small washer. Through PSD - then through supplied (B) .750 spacer -through door panel - through 1 inch fender washer. Top this off with supplied Nyloc nut . Your Hardware kit will come in a bag from Orange Boxx already put together in the order that they need to go around your PSD.
- K. Place 2.500 (C) Spacer between rack and door panel to use for a guide to where to put holes in door panel.. Fig C The 3 holes .
- L. Place 2 inch stand off in upper door panel . Tighten all bolts securing door panel to PSD. Place Door panel, PSD back on the vehicle . Pop a few clips in the top of door panel. Align your 3.00 inch 1/4-20 Bolts (A) with supplied clips. Tighten these snugly. DO NOT OVER tighten these will strip out easy.
- M. Pop the rest of the clips back into door panel.
- N. Stand back and admire your ART work. Personal Storage Device.
- O, depending on Artwork or logos you may not have all the holes that is shown.



- A - 2 - 1.875 Spacer 3.00 Bolt with Clip**
- B - 6 - .750 Spacer 1.375 Bolt kit**
- C - 3 - 2.50 Spacer 1.375 Bolt kit**

If you have any problems feel free to contact us. 336 337 6311

or Email orangeboxxfab@gmail.com