



Thank you for selecting Orange Boxx Fabrication . The following is to help guide you through the installation of your 100 series PSD.

Your Side PSD is made from .125 cold roll steel. It can take many years of punishment. Please follow the following instructions .

- A. Remove handle from the side you want to place your PSD on. Keep the screws you will need them.
- B. Place new bracket in the place of handle and have flange facing outward.
- C. Get friend to help you place PSD on outside of flange. Using supplied 6mm bolts and Nyloc nuts bolt PSD to flange.
- D. Place stand offs at bottom of PSD after removing bolts from stand offs Pry them into place and screw the bolts back into them. The pressure from the flange up to will keep stand off's in place.
 - D.(1) Heavy duty kit. Mark Hole around square plug.
 - (2) Cut hole out with knife.
 - (3) Place plug into hole and place spacer between rack and plug.
- E. Tighten all bolts and stand off's
- F. Place Decal on outside rear of XJ100 LC100
- G. These **are not** rated to hang Air Tank on them.

If you have any problems feel free to contact us. 336 337 6311

or Email darrelc@orangeboxxfabrication.com