



Lexus ES300 2002-2003 Lexus ES330 2004-2006

PART NUMBER: MV-50-03-G3



PLEASE READ COMPLETE INSTRUCTIONS BEFORE INSTALLING THIS VSM G3

All instructions assume a drivers seat vantage point. Caution is advised when removing and reassembling wood or plastic parts of a dash. Applying unnecessary force or pressure may cause a piece to crack or break.

**When properly installed, the metal between the ball and 2 small holes is all that is exposed.
(Some exceptions apply).**

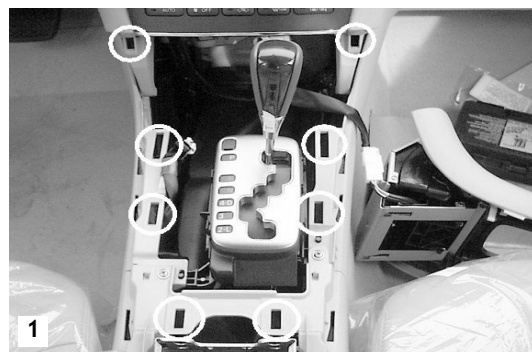
TOOLS REQUIRED: #2 Phillips screwdriver, drill and 5/64" bit, Dash Trim Removal Tool (DTRT), marking pen

PARTS INCLUDED: VSM G3, A Plate, J Stem, two (2) #8 x 1/2" screws

LOCATION: Right of climate control

WARNING: Place a clean, protective cloth over the gear shift lever before starting this installation. Use extreme caution while working on this vehicle. It has wood grain panels that scratch very easily!

STEP 1. Begin by setting the parking brake and putting the gear shift into neutral. Remove the gear shift bezel by inserting a hook tool behind the lower left corner and pulling up gently releasing eight (8) clips holding the bezel in place. (Photo #1). Using a gentle twisting motion, work the DTRT from back to front until all clips are released. Lift the trim bezel over the gear shift and set to the side. Do not disconnect any wiring to the bezel.



STEP 2. Next, remove the climate control from the dash. The climate control is held in place with five (5) clips. There is one in each corner and one at the top and center of the climate control. Insert the DTRT behind the lower left corner of the climate control and pull outward, releasing a clip. These clips are very tight, so they will not release as easily as the bezel clips did. Work the DTRT around the climate control, pulling outward, until all the clips are released. Pull the climate control out of its cavity and set to the side. DO NOT disconnect the wiring to the climate control.



STEP 3. Place the VSM G3 against the dash as shown in Photo #2. The top of the VSM G3 will touch the bottom radio module. Using the G3 as a guide, mark the location of the two (2) screw holes. Drill two (2) pilot holes at the marked location using a 5/64" drill bit and drill. **These holes should be no more than 1/4" deep.** Align the G3 over the pilot holes, insert two (2) #8 x 1/2" screws and tighten. Assemble the dash in reverse order. Put the gear shift into park and release the parking brake. This completes the installation of your VSM G3.



Note: See the Assembly Instructions for G3 Components for additional information.

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Installation Difficulty
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Simple Advanced

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