

Ground Improvement Techniques in Land Reclamation

M. Kitazume
Tokyo Institute of Technology

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Sand drain method

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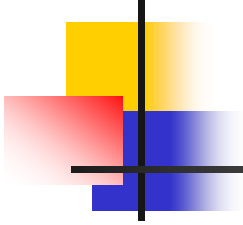
Central Japan International Airport

Sand drain method & Pneumatic flow
mixing method

Tokyo/Haneda International Airport

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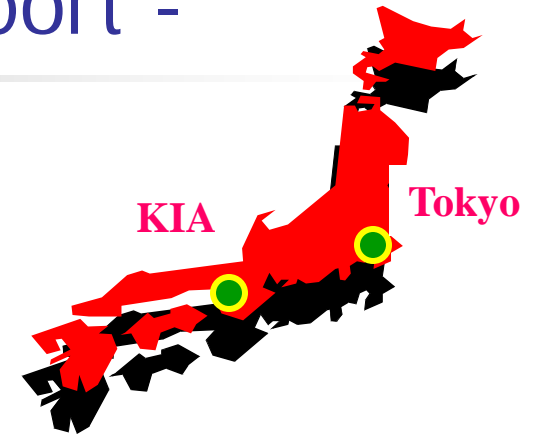
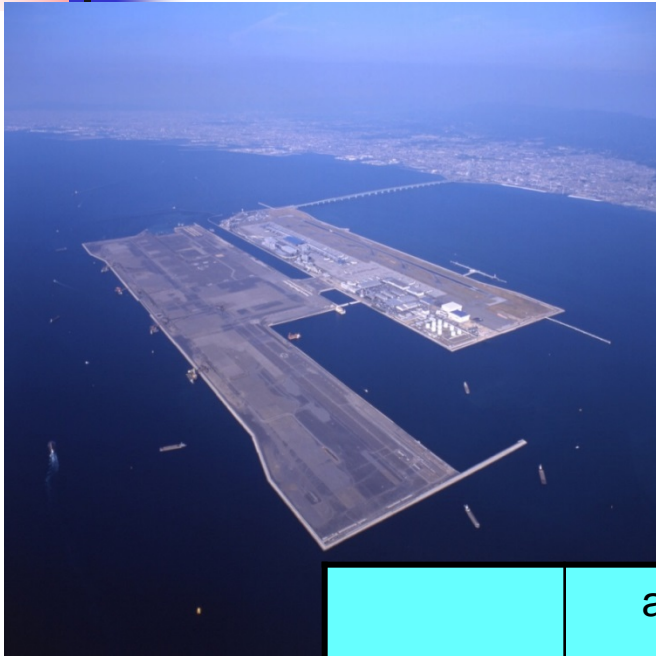




Kansai International Airport

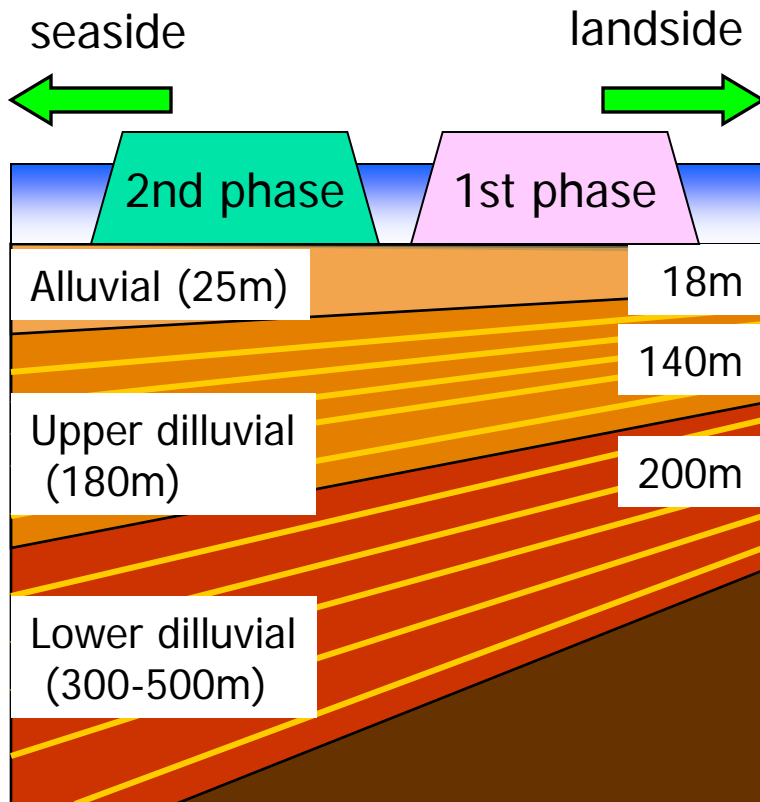
- Land Reclamation with mountainous soil
- Sand drain method

Land Reclamation with Mountainous Soil - Kansai International Airport -



	area	total of seawall length	reclaimed sand	Ave. seabed depth	Ave. estimated settlement
1st phase	510 ha	11.2 km	180 Mm ³	-18 m	11.5 m
2nd phase	545 ha	13 km	250 Mm ³	-19.5 m	18 m

Geotechnical condition

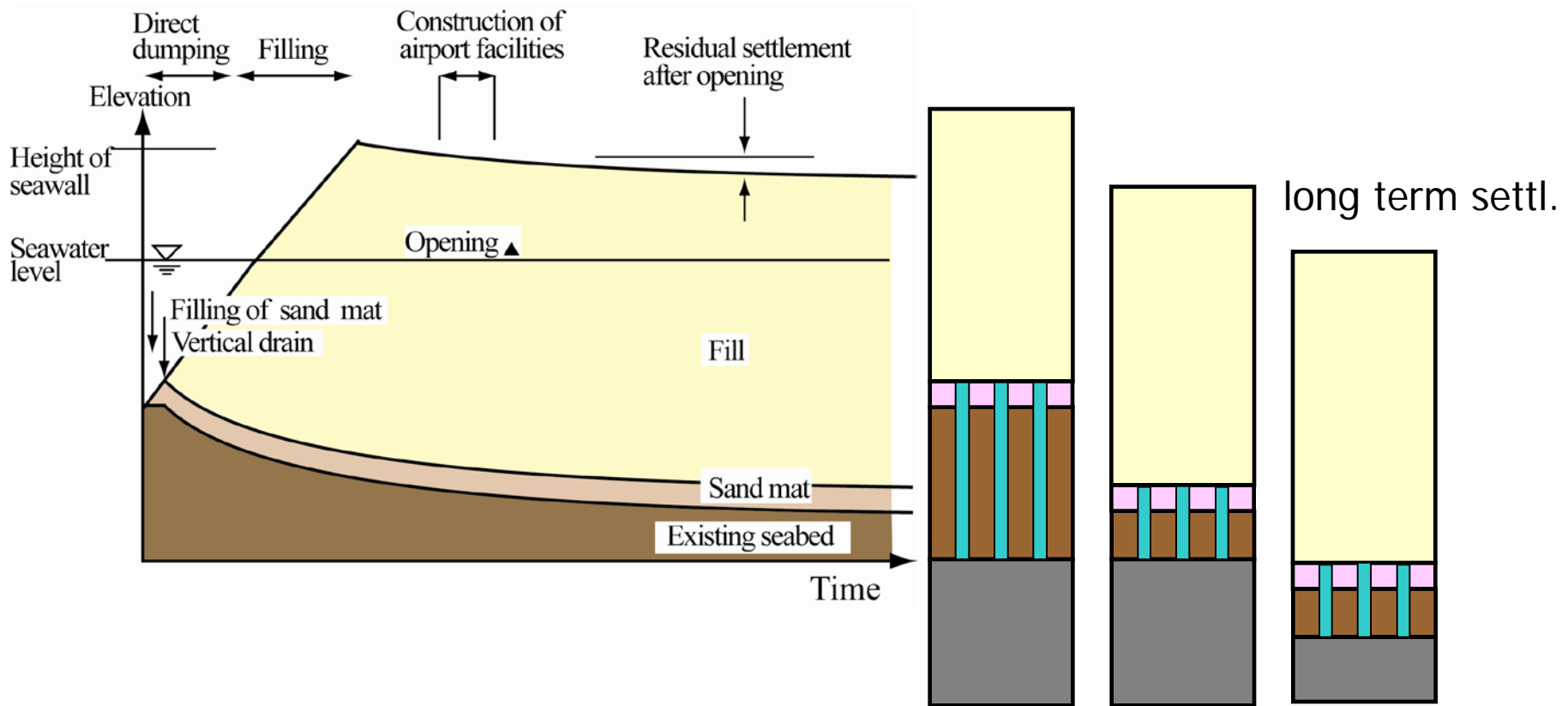


Water depth: from 18 to 20 m.

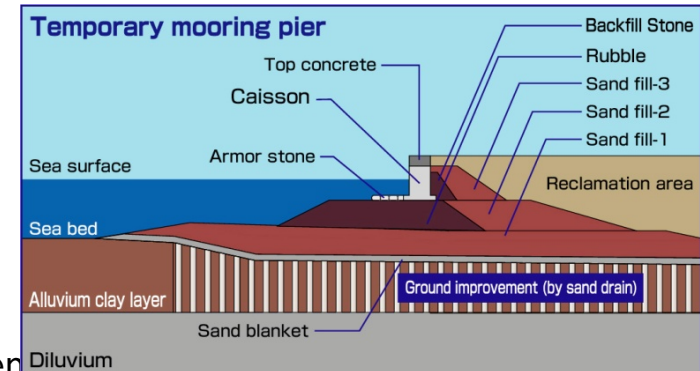
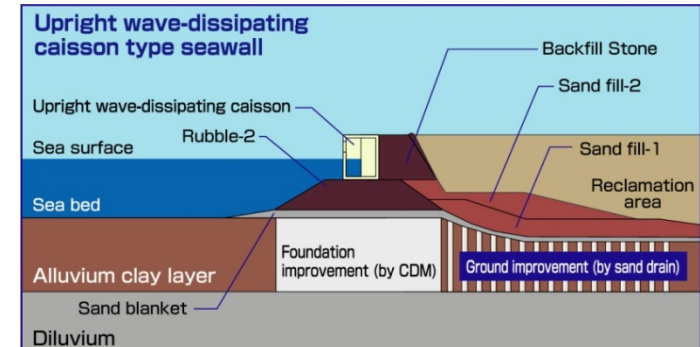
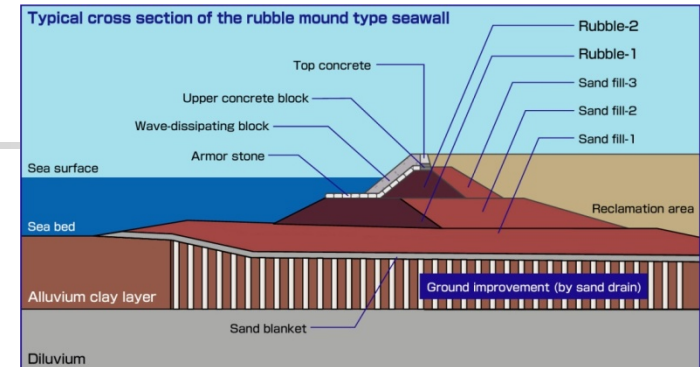
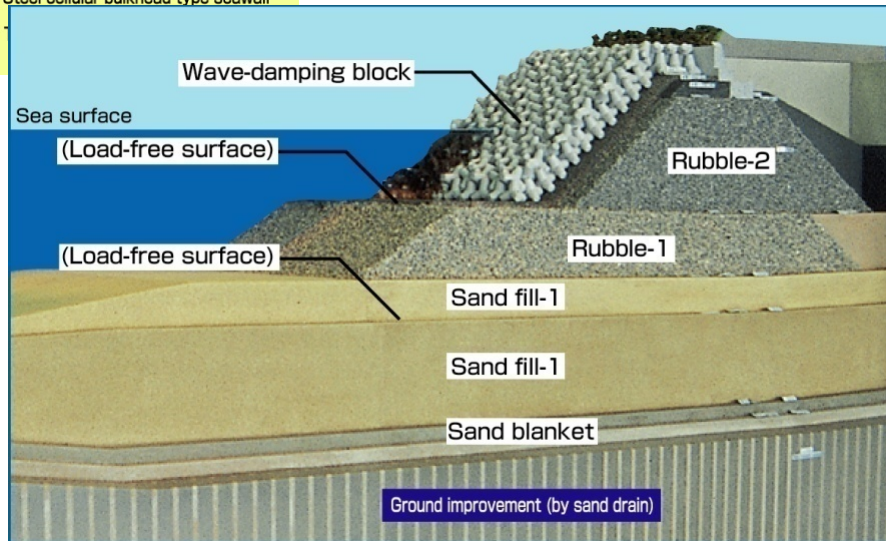
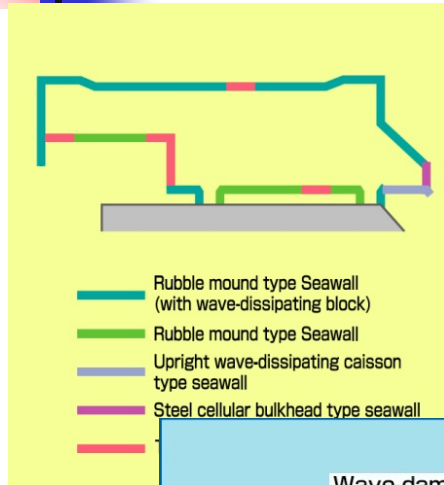
Alluvial layer:
thickness: 20 m to 25 m
normal consolidation condition
natural water content of 80% to 120%
 q_u increases with depth.

Dilluvial layers:
over-consolidated Pleistocene clay,
OCR value of around 1.3

construction scheme

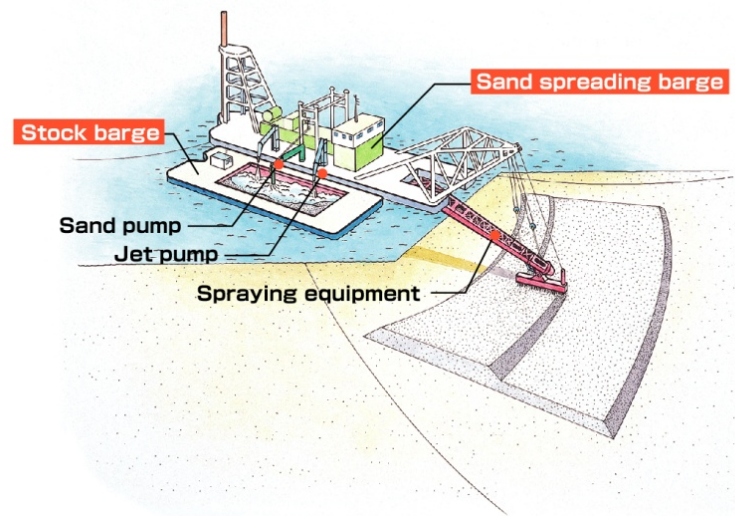
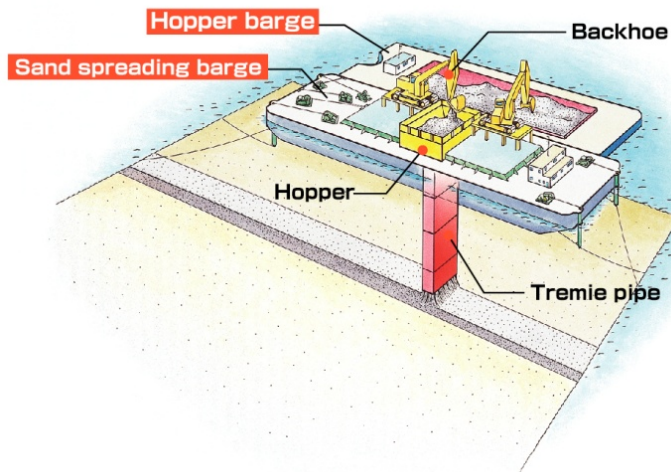


Seawall dike



Ground improvement

1. construction of sand mat layer



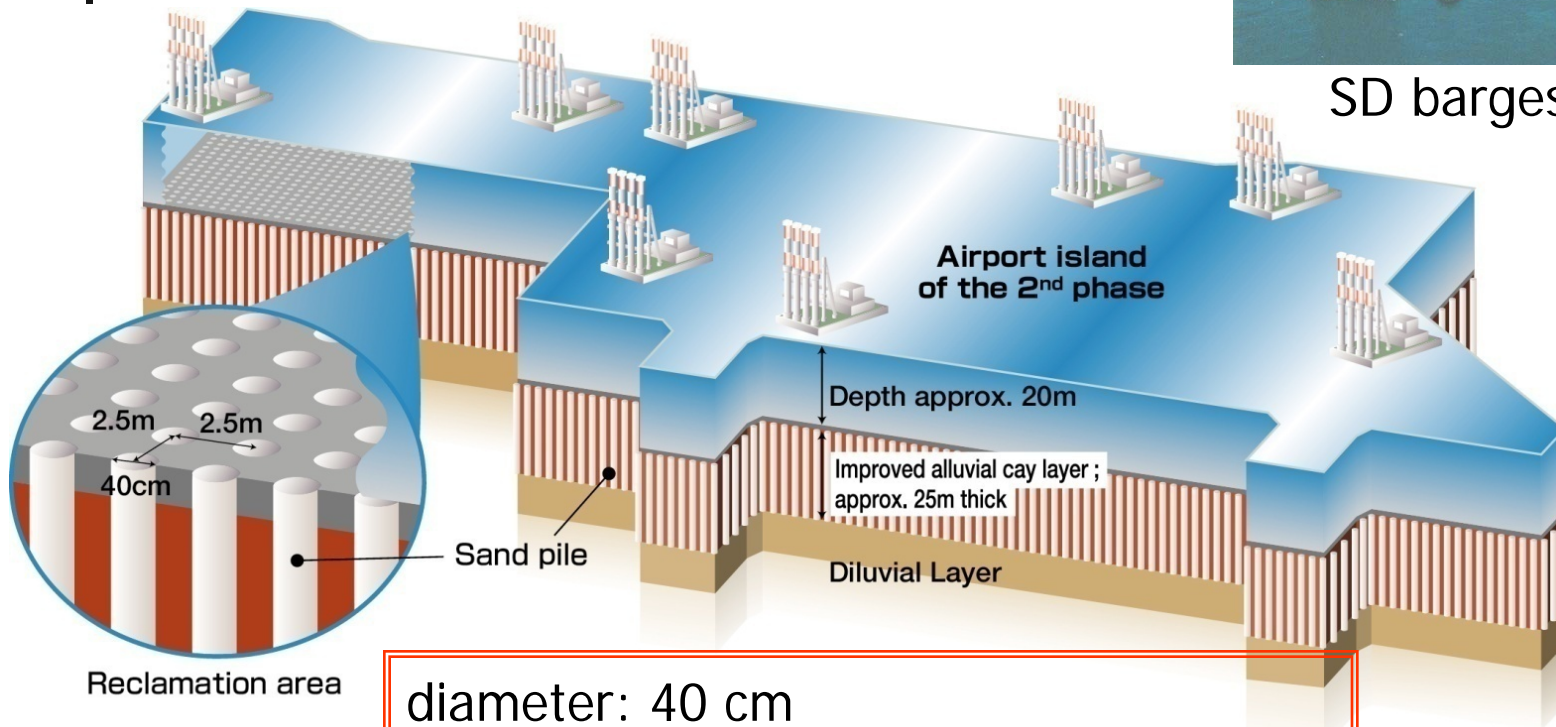
In the beginning, total of 1.5 m thick sand mat layer was created uniformly over the seabed by means of sand spreading barges. The sand mat layer should be constructed in two or three steps to prevent local ground failure due to undulation of the layer.

Ground improvement

2. SDs installation

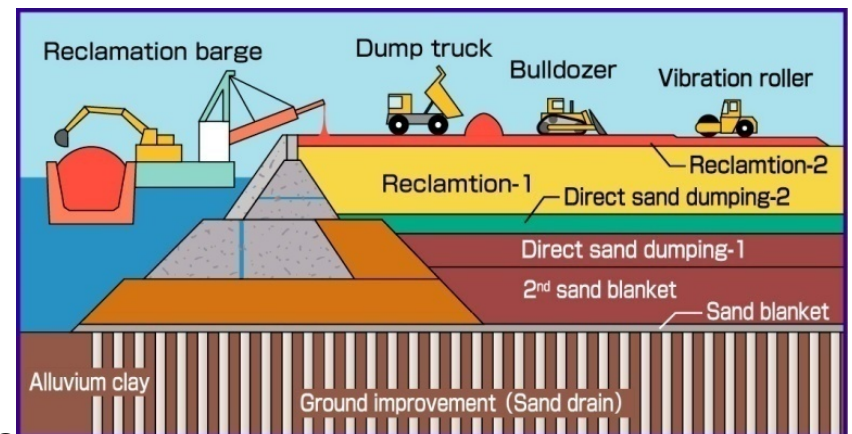
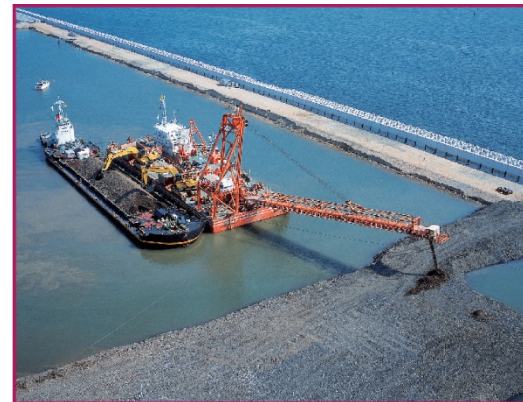
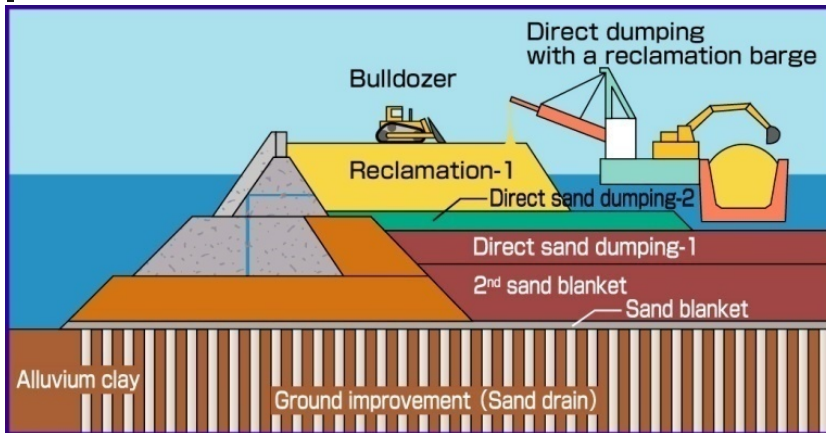


SD barges at site

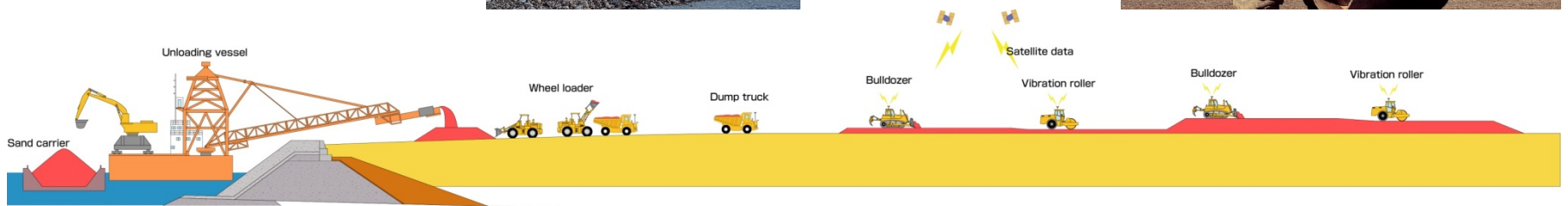


diameter: 40 cm
spacing: 2.5 m x 2.5 m in square grids
depth: - 45m
more than 120 million

Land reclamation



Land reclamation



Nov. 29, 2014

Reclamation

Land reclamation

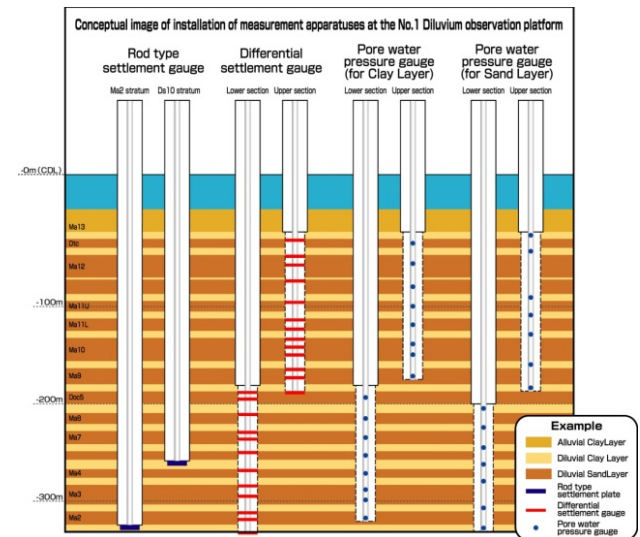
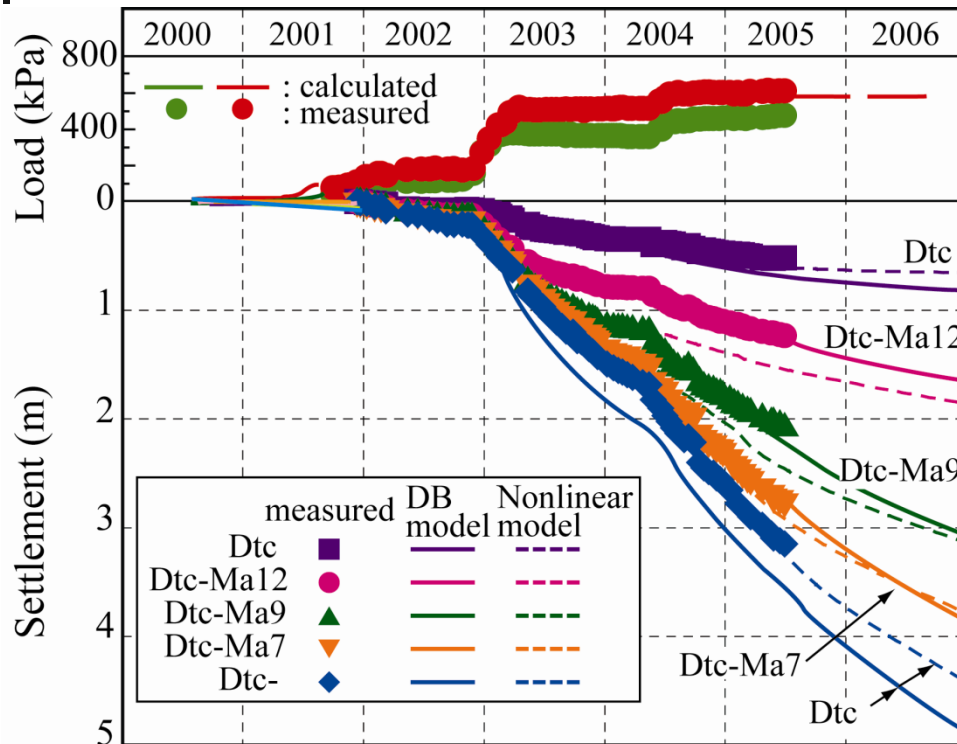


Nov. 29, 2014

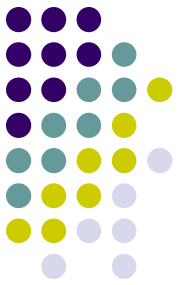


K) C
Reclamation

Settlement measurements



The settlement prediction:
about 8 m for the Holocene layer
about 10 m for the Pleistocene layer.

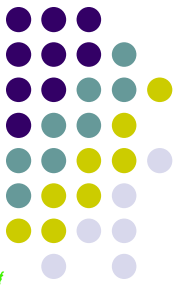


New Kitakyushu Airport

- Land Reclamation with dredged soil
- PVD drain method

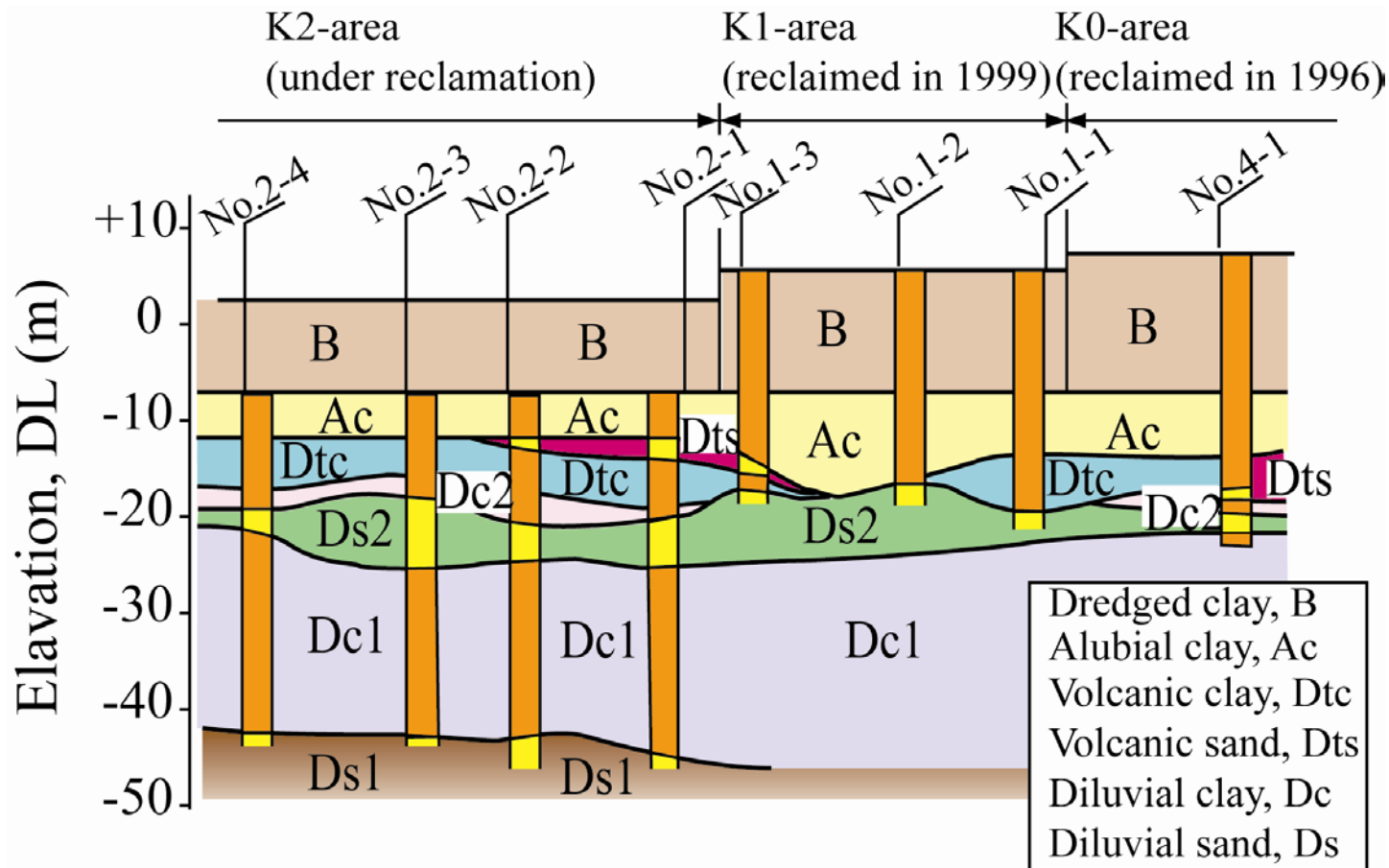
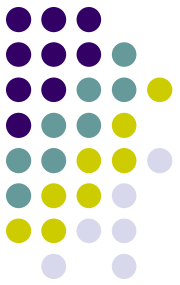
LAND RECLAMATION WITH DREDGED SOIL

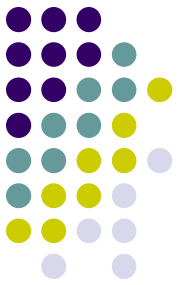
- NEW KITA-KYUSHU AIRPORT -



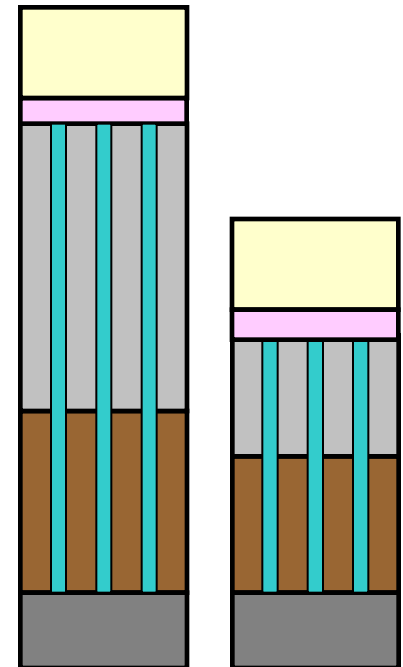
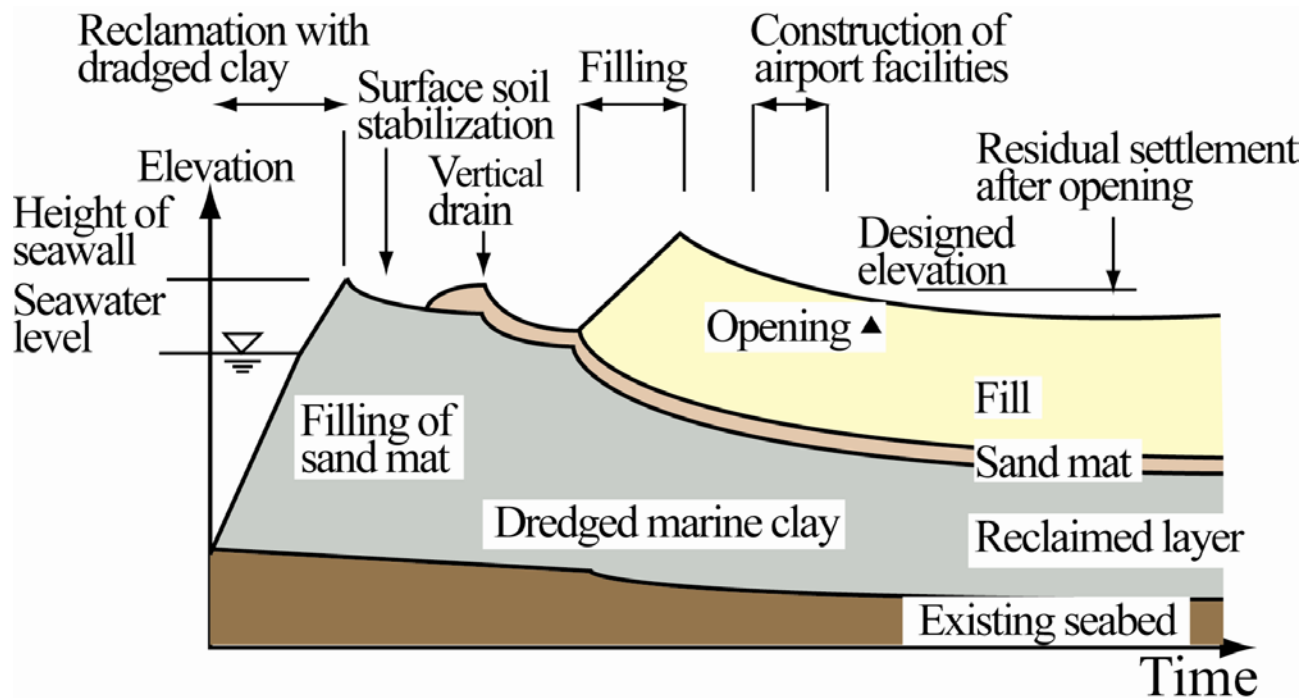
Airport island	4,125m * 900m
	373ha
Runway	2,500m
Construction period	1994 to 2006
Open	March 2006

Ground condition

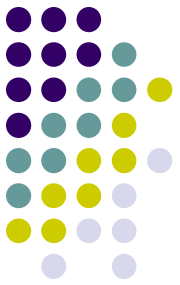




Construction scheme



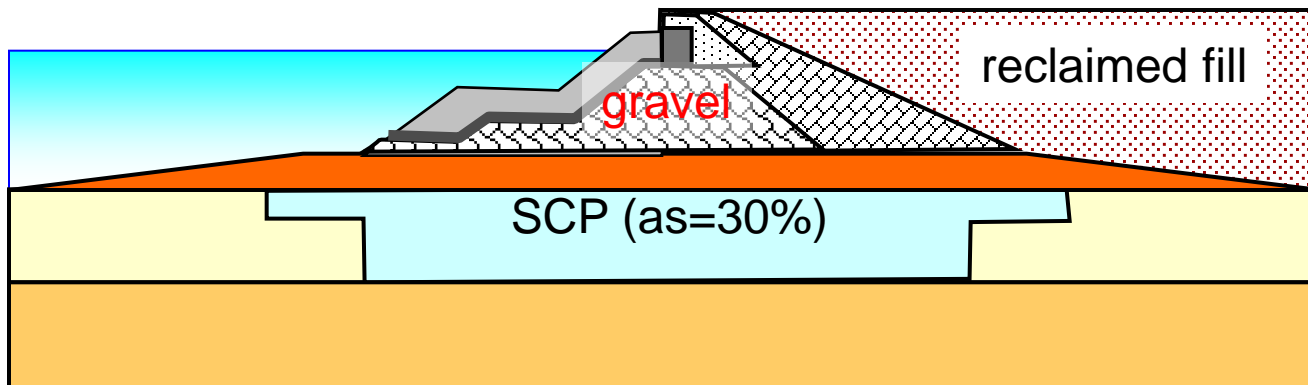
Construction of seawall dike



Seawall dike

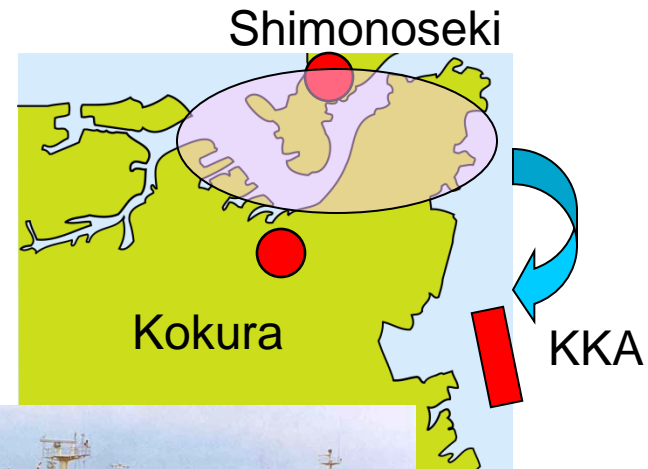
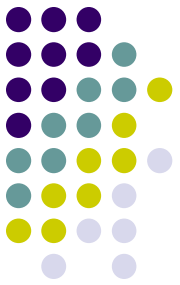


Sand Compaction Pile Method

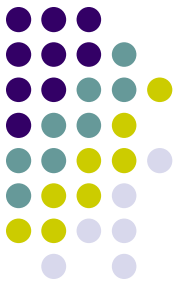


Cross section of seawall dike

Dredged soil at Kanmon Channel



gravel > 2mm	coarse sand > 0.42mm	sand > 0.074mm	silt > 0.005mm	clay < 0.005mm
0.0 – 11.9%	0.4 – 9.7%	2.8 – 30.7%	2.3 – 20.3%	43.8 – 87.1%

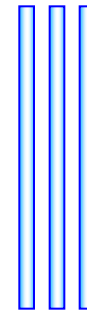
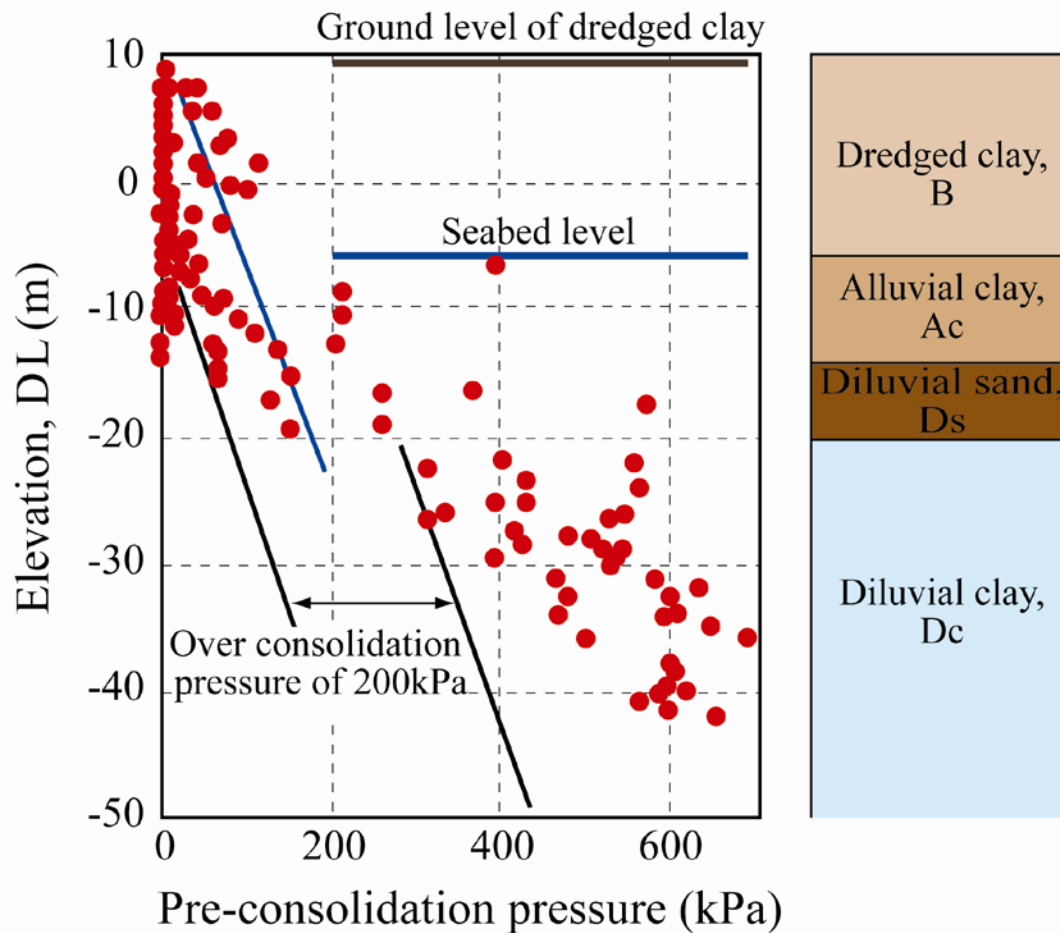
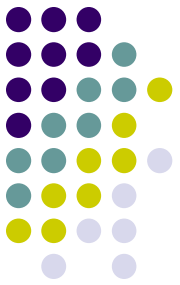


Vertical drain technique



0.9 million PVDs, total length of 18,000km

Settlement Prediction and Measurement

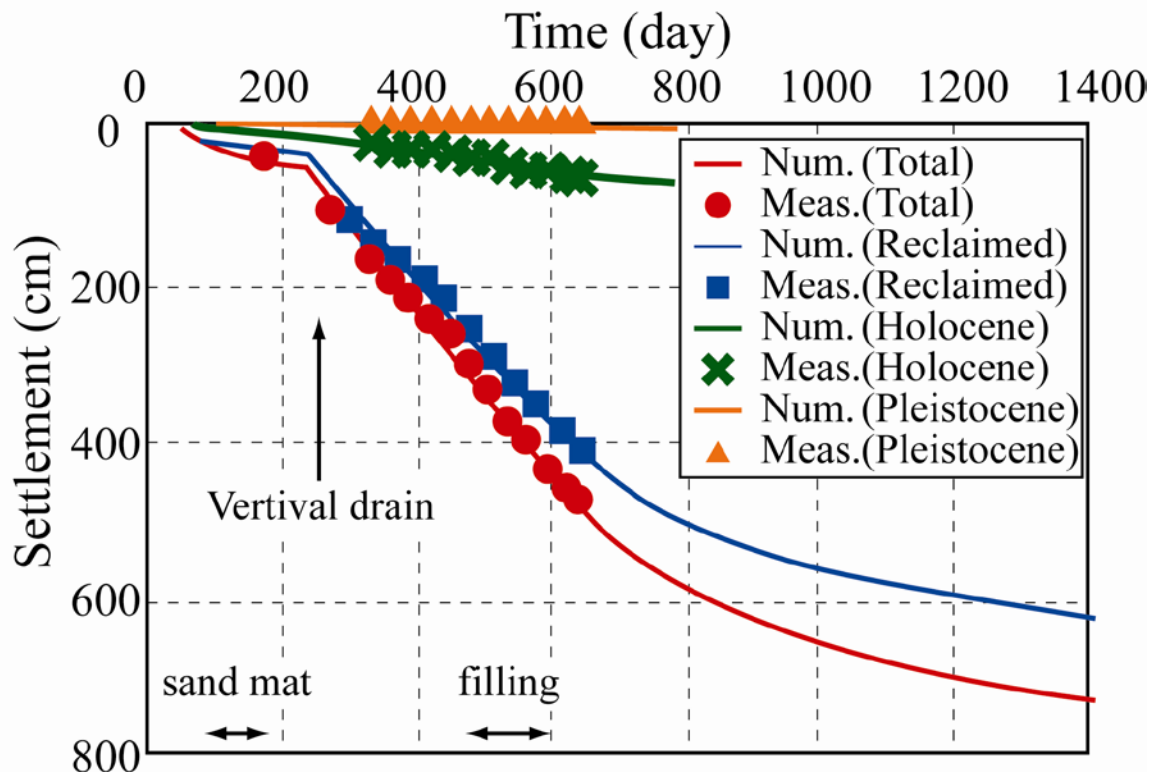
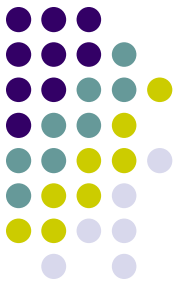


PVD improvement

PVD improvement:

width: 10cm
thickness: 0.5cm
spacing: 1.4m

Settlement Prediction and Measurement

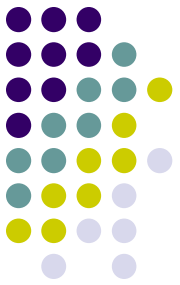


The measured settlement data for individual layer was consistent with each prediction.

At 660 days, the total settlements were varied from 450 to 540 cm.

Another settlement of about 250 cm is expected in future.

Construction of facilities



lower subgrade layer



upper subgrade layer



Construction of terminal building
AGS(HK) One day Seminar on Reclamation



Central Japan International Airport

- Land Reclamation with cement treated dredged soil
- Pneumatic flow mixing method

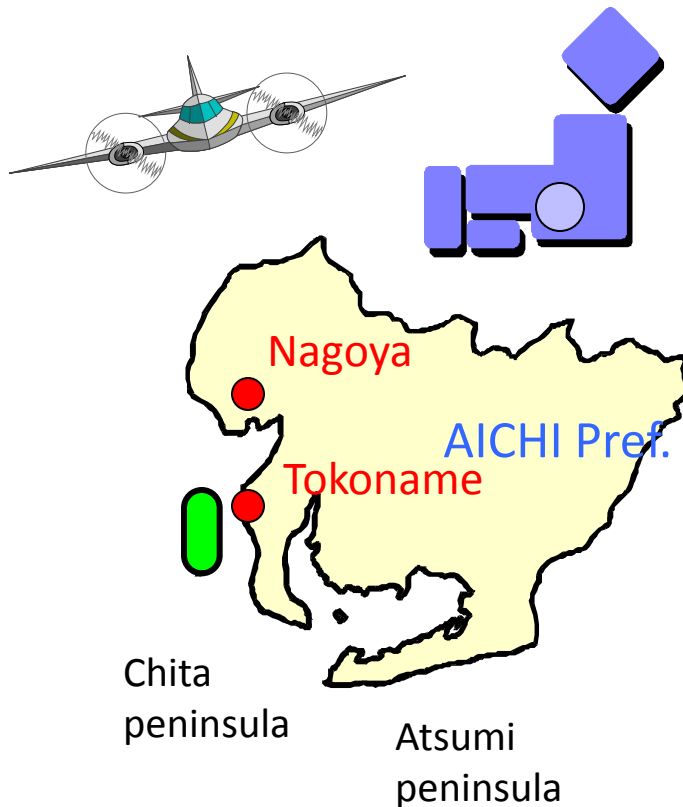
Land reclamation with dredged soil with cement treatment

- **Central Japan International Airport** -



Land reclamation with dredged soil with cement treatment

- Central Japan International Airport -



Airport area	
Phase I	Runway: 3,500 m Plane area: about 470 ha
Future	Runway: 2 * 4,000 m Plane area: about 700 ha

Estimated airport demand (per year)			
	passengers (million)	cargo (million tons)	take off (million)
Phase I	8	0.43	0.13
Future	10	0.53	0.16

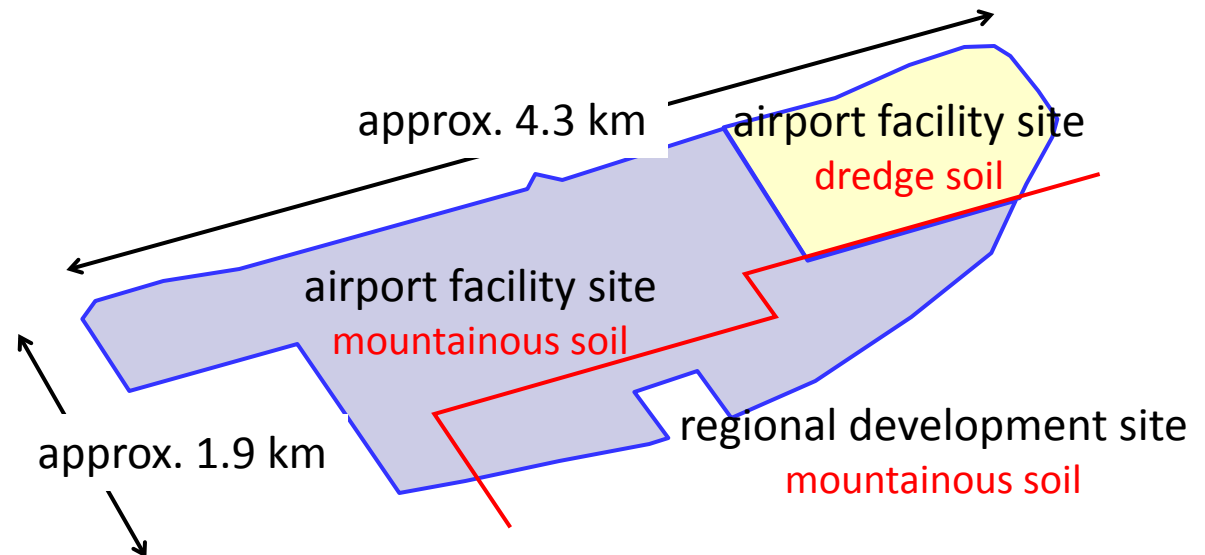
Land reclamation

Reclamation by mountainous soil (approx. 61.8 million m³)

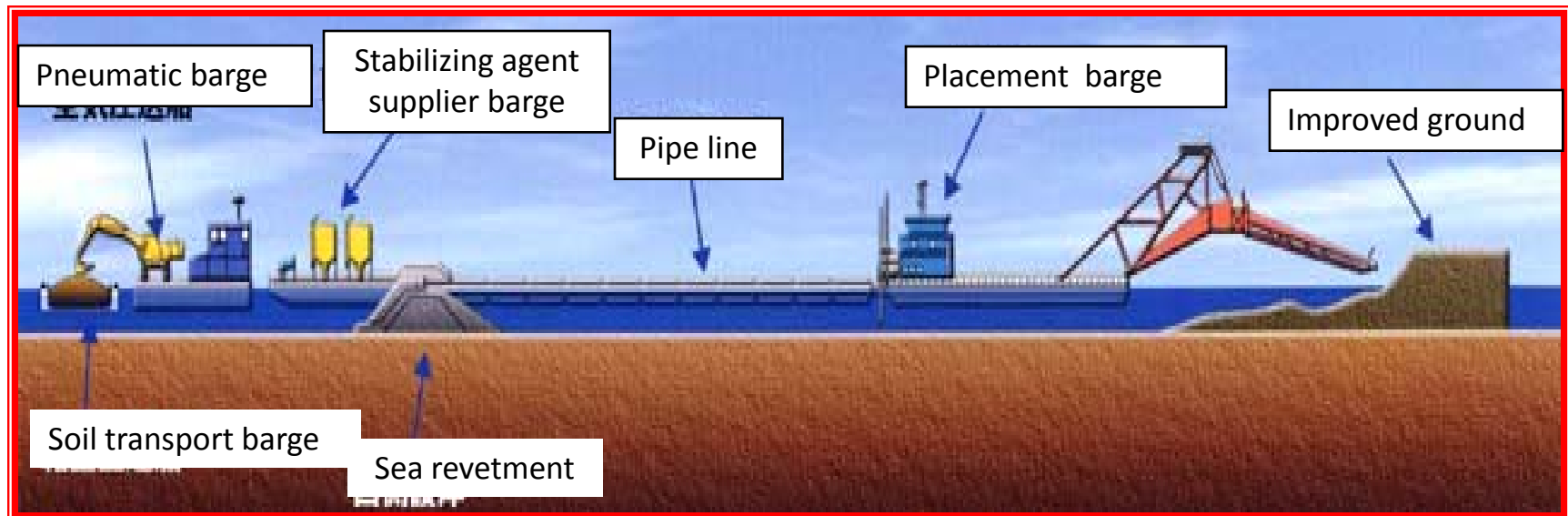
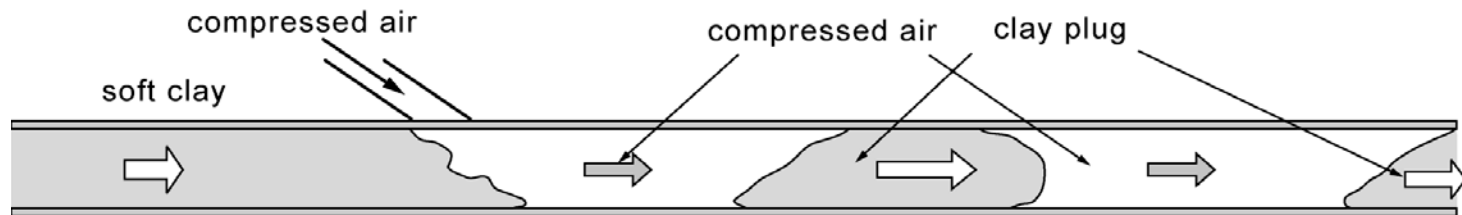
by dumping, shooting

Reclamation of dredge soil (approx. 8.2 million m³)

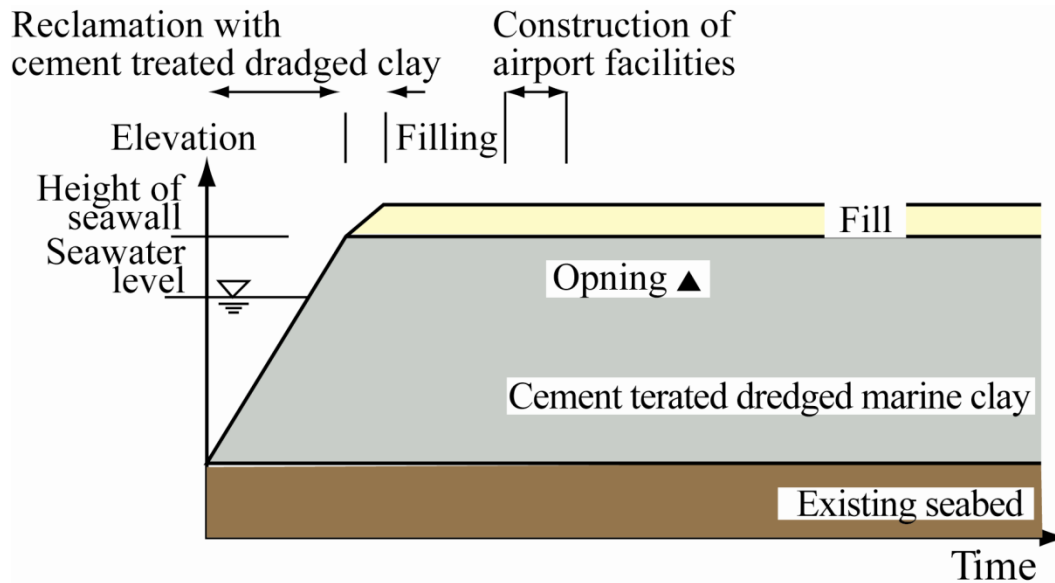
by PNEUMATIC FLOW MIXING METHOD



PNEUMATIC FLOW MIXING METHOD



Construction scheme



treated soil:

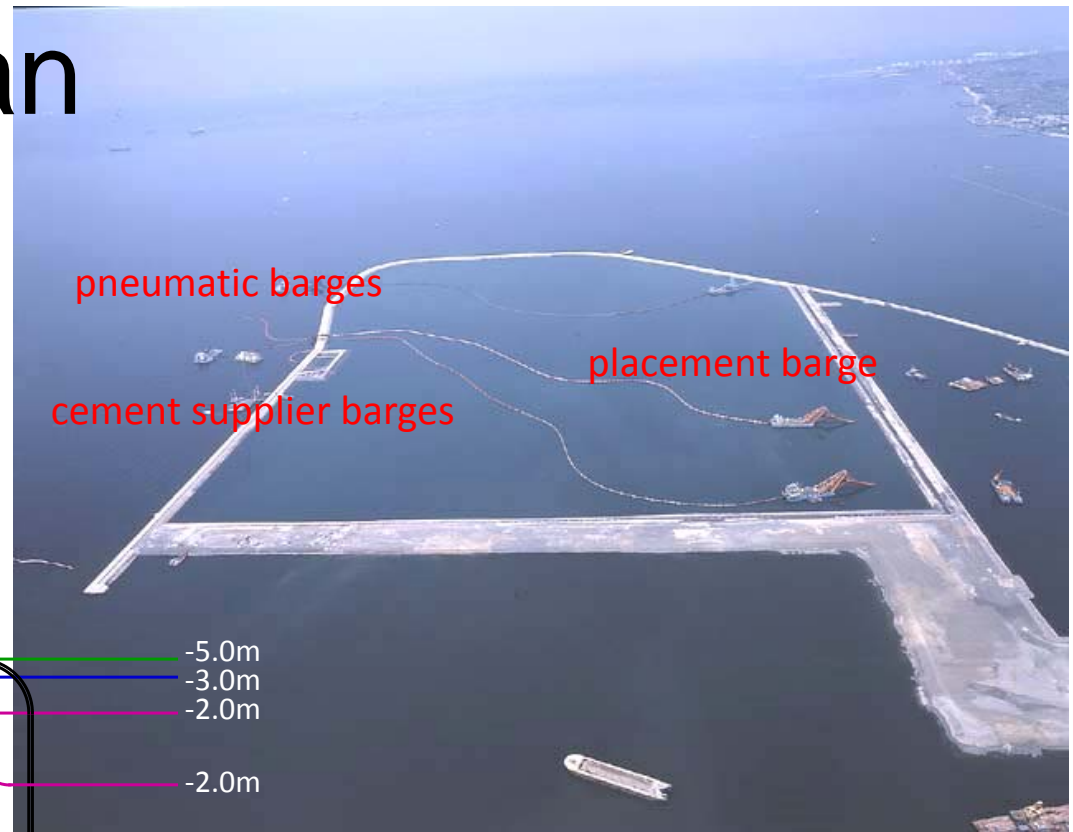
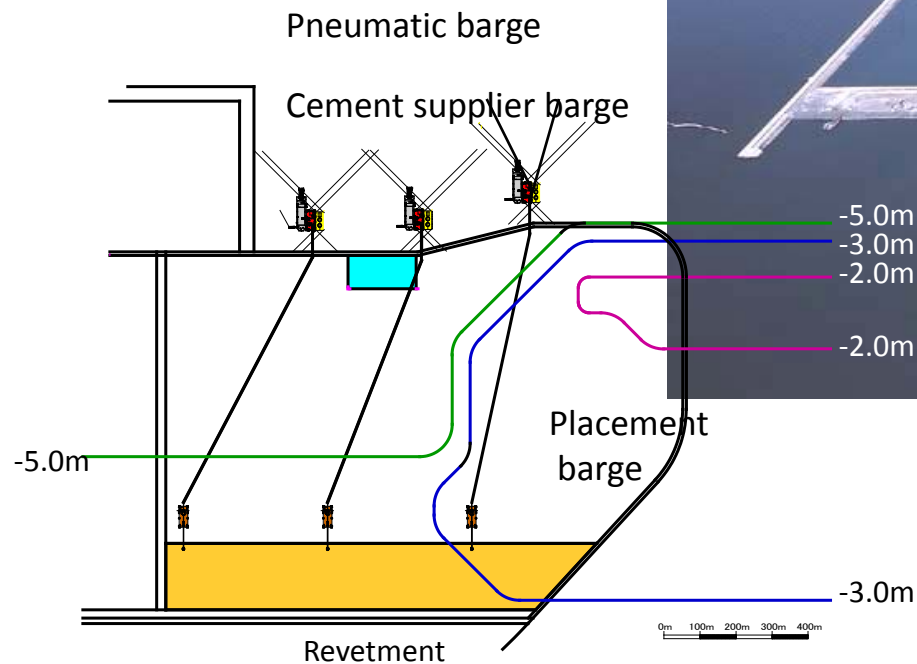
$$q_{uf} = 157 \text{ kN/m}^2$$

mixing ratio: 54 to 60 kg/m³



no ground improvement is necessary

Execution plan



facility

soil transport barge, pneumatic barge & cement supplier barge



dredge soil

soil transport barge



pneumatic
barges

cement supplier
barges

facility

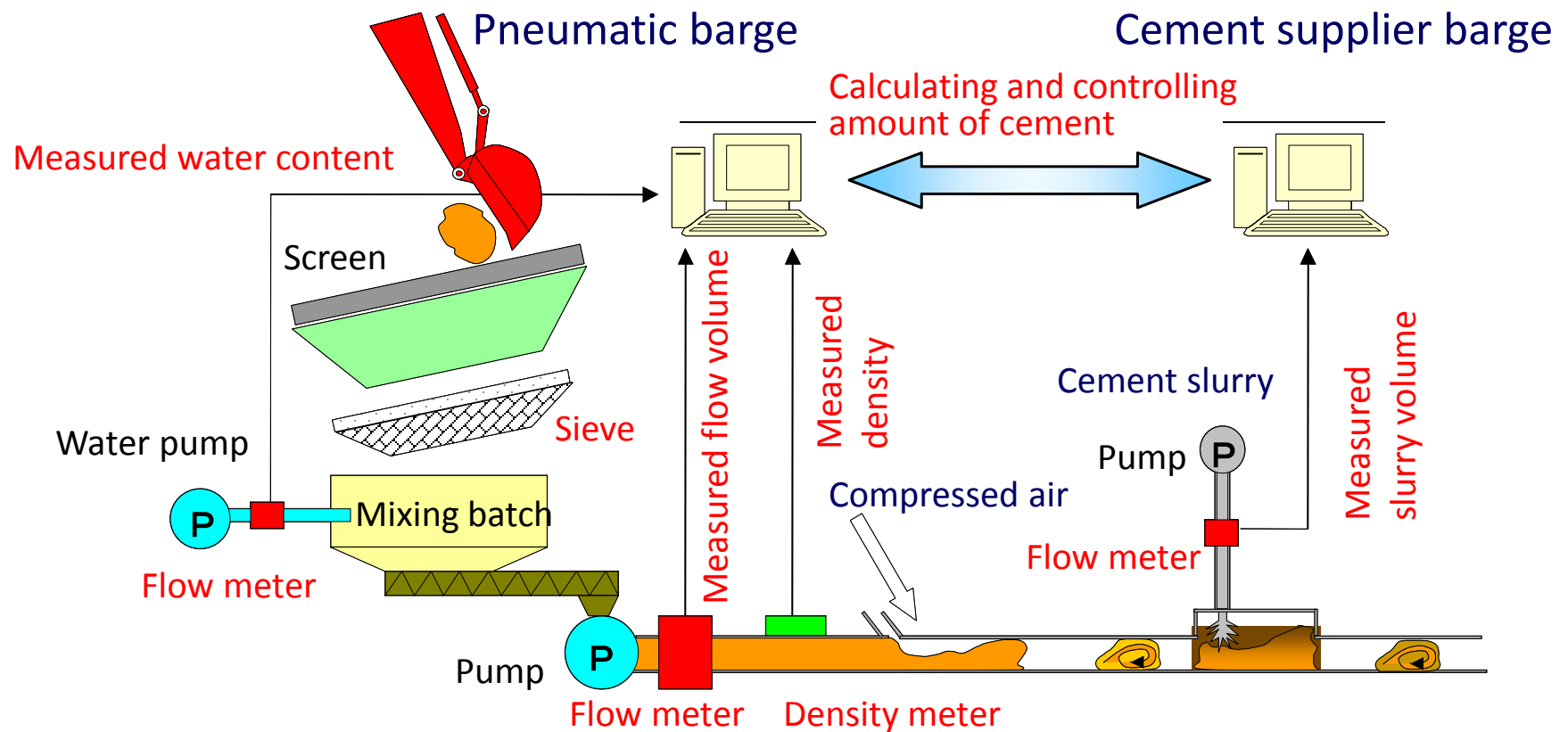
placement barge



placement barge



Mixing control system



Tokyo/Haneda International Airport

- Land Reclamation with cement treated dredged soil
- Sand drain method and Pneumatic flow mixing method

Tokyo/Haneda International Airport

- construction of fourth runway -



The man-made island is located between the mouth of Tama River and the main sea route to Tokyo Port. In order to minimize the adverse influence to the water flow of Tama River, the west part of the runway is a steel-jacket-platform structure while the other is a reclamation land. As the east part of the reclaimed land is anticipated to obstruct a part of the main sea route, the main sea route has to move rotationally about 16 degree to the east, which requires additional dredging work. The dredged soil is stabilized with cement for reclamation of the island.

Runway Island : 150ha

D-runway: 2,500m by 60m

reclamation: 420m by 2,020m, 95ha
-12 to 20m deep

plat form: 520m by 1,100m, 52ha
-14 to 19m deep

Land reclamation in C-runway

beneficial use of dredged soil

"Haneda Mayonnaise Layer"
water content > 150%



Fabri-packed sand drain method
was applied for assuring stability
of drain

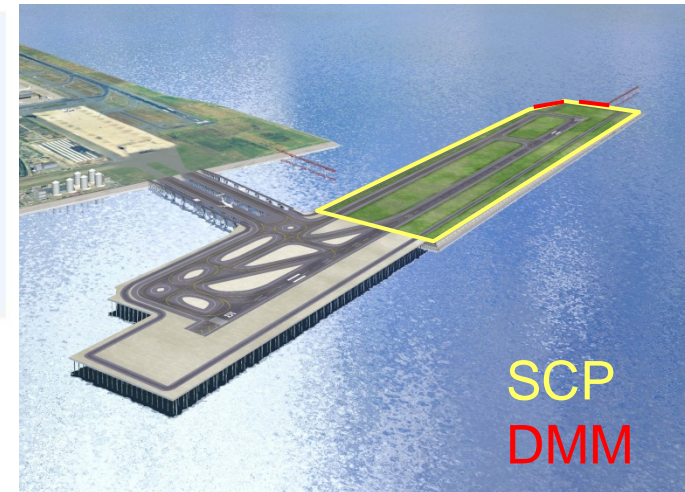
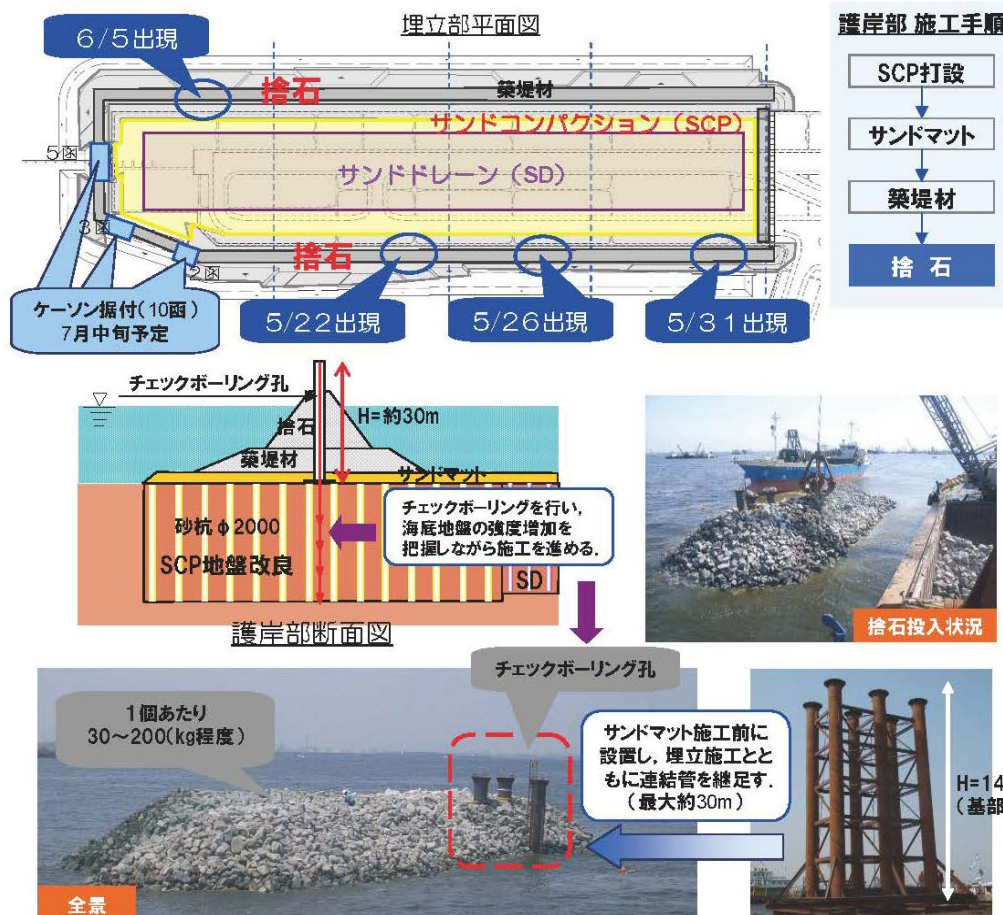


PVD method was also applied for
further speed up consolidation.

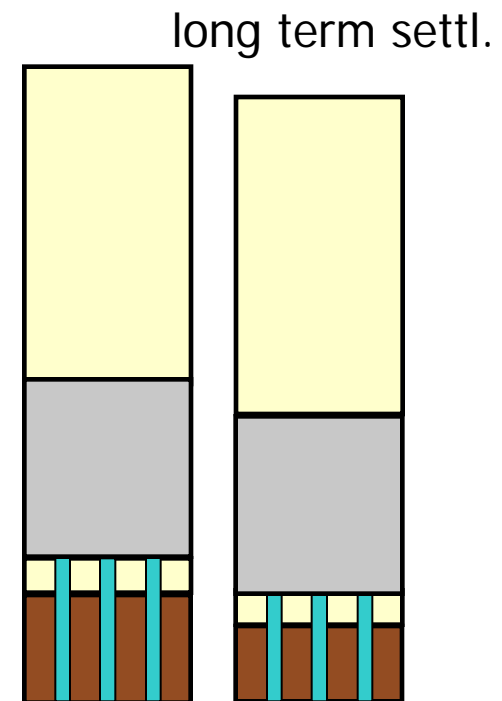
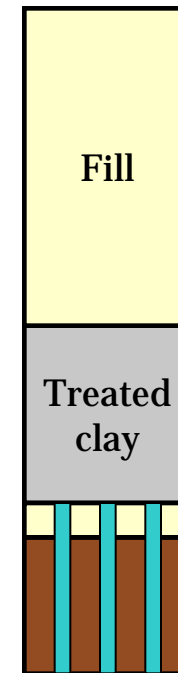
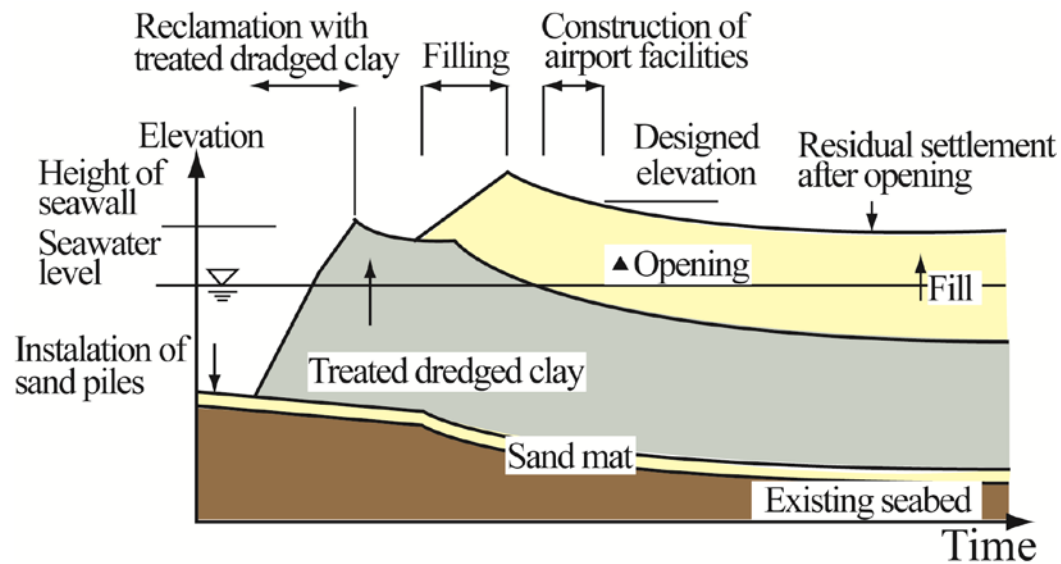


Land reclamation in D-runway

- construction of sea dike -



construction scheme



Land reclamation

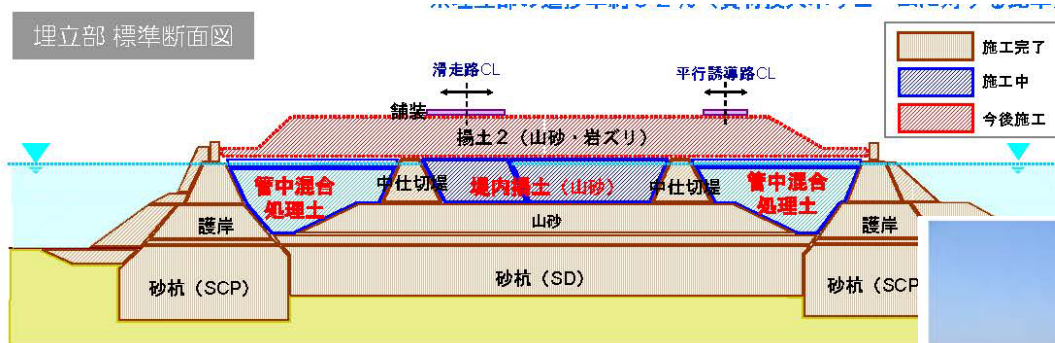
- Pneumatic flow mixing method -



Pneumatic flow mixing method
 mixing condition:
 water content:
 cement content
 target strength:

Land reclamation

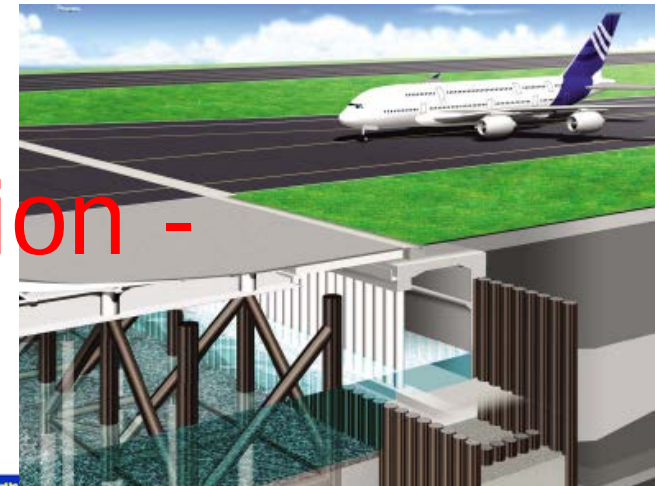
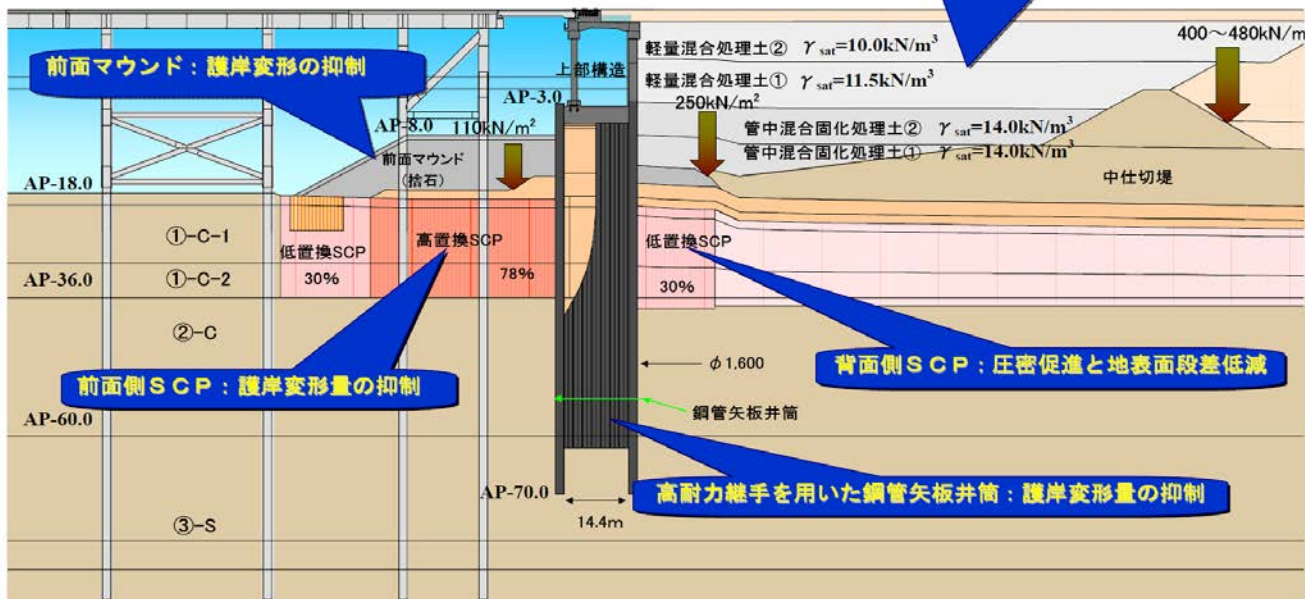
- Pneumatic flow mixing method -



Land reclamation - construction at junction -

接続部井筒護岸構造の特徴

厳しい施工工程の中で、鋼管矢板井筒、背面埋立構造、前面マウンド構造の最適化により最大限の変形抑止を実現



Casting of SGM (June 2009)



(28)

管中混合処理土
打設船「野分」



処理土の天端
(水面から約1m)

施工期間：H20.10.21~H21.10.28

管中打設状況

Land reclamation

- construction of steel jacket -



198基のうち
66基据付

棧橋部

※1 船舶航行用に外周護岸に開口部を設置
※2 資材投入ボリュームに対する比率
※3 1基目のジャケット据付は、H20.1.9

- ・平成20年9月16日に総数198基のうち、66基の据付を無事に完了。
- ・引き続き、ジャケットの据付・床版の設置を急ピッチで進めていく。



CONCLUDING REMARKS

- Several ground improvement techniques are briefly introduced for different materials: mountainous soil, dredged soil and cement treated dredged soil.
- Many land reclamation constructions will be conducted with various types of reclamation material in future.
-
- I expect that this lecture will be useful and helpful for you reclamation projects.

